

# The Mining Journal

## RAILWAY AND COMMERCIAL GAZETTE

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

[The MINING JOURNAL is Registered at the General Post Office as a Newspaper, and for Transmission Abroad.]

No. 2200.—Vol. XLVII.

LONDON, SATURDAY, OCTOBER 20, 1877.

[WITH SUPPLEMENT.] PRICE SIXPENCE. PER ANNUM, BY POST, 21s. 6d.

**JAMES H. CROFTS, STOCK AND SHARE BROKER, AND MINING SHARE DEALER.**  
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Business negotiated in Stocks and Shares not having a general market price. Also in COLLIERIES and IRON Shares, and in the principal WAGON and RAILWAY COMPANIES of the NORTH of ENGLAND and SCOTLAND.

Business Transacted in all MISCELLANEOUS SHARES (of whatever description) having LONDON or COUNTRY MARKET VALUES.

Mr. J. H. CROFTS, having now established CORRESPONDING AGENCIES in all principal Towns of the United Kingdom, is prepared to deal in the various Stocks and Shares at close market prices.

ACCOUNTS OPENED FOR THE MONTHLY SETTLEMENT.  
A Daily Price List, issued at 5 P.M., giving latest Quotations up to close of day. Also, on the 1st of every month a List of all Securities currently dealt in, with the Mining and Stock Exchanges, with latest prices, current dividends, and interest yielded at market price, &c., and every Friday a general List containing closing prices of the week.

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BANKERS: CITY BANK, LONDON; SOUTH CORNWALL BANK, ST. AUUSTEL.

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25 Holmshurst, 32s.  
15 Holfall, 32s.  
15 Javali, 7s. 9d.  
20 Lanes Chemical, 27½  
20 Leadhills, 25½ x d.  
25 Llanrwst, 22 17s. 6d.  
20 Ladywell, 21s. 3d.  
20 Llan Gann, 23½  
20 Marke Valley, 16s. 3d.  
15 W. Wye Valley, 23½  
15 Minera, 21s.  
15 N. Quebrada, 22.  
20 North Laxey, 13s. 9d.  
20 Pateley Bridge, 22.  
100 Pestana, 4s. 6d.  
100 Parys Mount, 13s. 6d.  
10 Wye Valley, 29½  
JAMES H. CROFTS, 1, FINCH LANE, LONDON.

Business also on hand in—East Craven Moor, Lisburne, East Chance, and other Shares, and in the principal WAGON and RAILWAY COMPANIES of the NORTH of ENGLAND and SCOTLAND.

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### INVESTMENTS IN HOME MINING SHARES—

In last month's publication (September) we stated that—

"The general depression in trade and the Eastern conflict has caused Metals and Minerals to fall to such prices as have not been known for very many years, especially in Iron, Coal, Tin, Lead, and in consequence the value of shares in the various companies producing these minerals has been greatly affected. When the War is over, which may be sooner than many now expect, and the general state of trade revives, we shall see an important rebound in prices of all Metals and Minerals, which in turn will quickly react on all our leading mineral producing companies' shares. It, therefore, behoves Shareholders who have invested in sound and legitimate undertakings to wait patiently for such a favourable change, and, if we may judge from passing events, there already appears to be a better feeling with respect to the future of trade in our several large manufacturing towns. There never was, perhaps, a more favourable opportunity for investments to be made as now in our leading Lead, Copper, and Tin Mines, judiciously selected at, in many cases, absurdly low prices. These we shall be pleased to point out to Investors on application."

#### TIN MINES.

The shares in several Cornish mines (as we last month anticipated) have experienced a sudden great rise in price, varying from 20 to 30, and in some cases 60 to 90 per cent., owing to reduced supplies of tin, and the increased value of the article. Unfortunately, however, there is an entire want of stability. Considering all the circumstances, holders would act wisely in realising.

#### RISE IN PRICE OF TIN MINE SHARES.

	8th September, 1877.	13th October, 1877.
Carn Brea	£21 to £22	£35 to £37
Cook's Kitchen	2s. 6d. to 5s.	2½ to 3½
Dolcoath	10 to 20	37 to 39
East Pool	6½ to 7	7½ to 8
South Wheal Frances	12s. 6d. to 16s.	15½ to 16
Tincroft	9 to 10	15 to 16
West Wheal Frances	1 to 1½	4 to 5
West Basset	2s. 6d. to 3s. 6d.	1 to 1½
Wheal Basset	6 to 7	9 to 10
Wheal Agar	2½ to 3	4 to 4½
Wheal Grenville	1 to 1½	2½ to 3
Wheal Uny	10s.	15s. to 16s.

#### LEAD MINES.

The recent heavy fall in the price of Lead, occasioned principally by the general depression in the Building Trade and reduced shipments, had the effect of bringing numerous Shares on the Market, and creating some stagnation in business; but lead being firmer now, with every prospect of greatly enhanced prices, we shall undoubtedly have a reaction, resulting in a desire to invest in well-established and sound Dividend and Progressive Home Mines, the shares in which can now be procured at very moderate prices.

#### COPPER MINES.

Extreme dulness has prevailed for some time past in the Copper Trade, and very few mines have been able to realise adequate, or, indeed, any profits. Imports and home production being on a greatly reduced scale, it is generally predicted that—Copper having reached such exceptionally low rates, almost the lowest on record—we shall ere long experience a rally, which will speedily induce an influx of investors in the Shares of bona fide concerns.

#### EXTRACT FROM

MESSRS. PETER WATSON AND CO.'S  
BRITISH AND FOREIGN MONTHLY MINING NEWS,  
Stock and Share Investment Notes—Miners, Minerals, and Metal Markets  
—Share List, &c. No. 790—Vol. XV. For OCTOBER.

**MESSRS. PETER WATSON AND CO.,**  
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BUSINESS IN STOCKS AND SHARES.  
RAILWAYS, BANKS, DIVIDEND LEAD MINES, &c.  
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ESTABLISHED 1853.

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LANRWST, PANDORA, GORSEDD, NORTH LAXEY, LEADHILLS.  
SPECIAL BUSINESS.

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GRENVILLE, AGAR, COOK'S KITCHEN. SPECIAL BUSINESS.  
DAILY PRICE LISTS of all STOCK EXCHANGE SECURITIES and MINES  
ready at 5 P.M., and forwarded to applicants.

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in time for post, sent on receipt of postage stamp.  
AN INVALUABLE PUBLICATION.

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ESTABLISHED 1853.

**MR. JAMES STOCKER, STOCK AND SHARE BROKER,**  
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(Established 1843.)

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SHARES.**

**SPECIAL BUSINESS in the following:—**  
RAILWAY SHARES.—Shelford, North British, Great Eastern, Brighton,  
Chatham and Dover, Metropolitan, and South Eastern.

**FOREIGN BONDS.—Russian, Italian, Mexican, Peruvian, and Turkish.**  
TELEGRAPH.—Anglo-American, Direct United States, Eastern Extension,  
and Globe.

**MISCELLANEOUS SHARES.—**Aquarium, Hudson's Bay, General Credit,  
Credit Foncier, Diamond Rock, Native Guano, National Steam, Royal Mail, Chil-  
lington Iron, Rhymney Iron, and Ebbw Vale.

**BRITISH AND FOREIGN MINES:—**  
Chapel House, 25s.  
Derwent, 40s.  
East Van, 25½  
Grosvenor, 25½  
Glenroy, 17s.  
Glyn, 10s.  
Gorsedd and Meril, 26s.  
Holmshurst, 31s.  
Leadhills, 25½  
Ladywell, 21s. 3d.  
Llanrwst, 22½  
Minera, 21s.

**North Laxey, 12s. 9d.  
Pandora, 14s.  
Parys Mount, 12s. 6d.  
Penrith, 5s. 6d.  
Roman Gravel, 28½  
Rookhope, 21s. 6d.  
Tankerville, 25s. 9d.  
Van Consoles, 10s.  
W. Tankerville, 16s.  
W. Craven Moor, 20s.  
Wheal Grenville, 23½  
Wheal Newton.**

**Almaden, 25½  
Chontales, 6s. 6d.  
Exchequer, 8s.  
Eberhardt, 24½  
Flagstaff, 43s. 9d.  
Frontino, 25s.  
Last Chance, 18s. 9d.  
New Quebrada, 38s. 9d.  
Port Phillip, 10s.  
Richmond, 28½  
Teconia, 7s. 6d.**

**ABERDAUN, BODIDRIS, CARN BREA, COMBARTON, DEVON CONSOLS, DOLCOATH,  
Marke Valley, Pateley Bridge, Plympton, Prince of Wales, South Condurrow,  
Van, West Godolphin.—Argentine, Cedar Creek, Colorado, Condes of Chili,  
Don Pedro, Holfall, Javali, Pestana, I. X. L., South Aurora, Yorke Peninsula.**

Transactions, either purchase or sale, for the fortnightly settlement, or for forward delivery on receipt of cover. Market list of prices, and every information furnished.  
**BANKERS: LONDON AND WESTMINSTER.**

**MESSRS. HARLAND AND CO., STOCK AND SHARE  
DEALERS, 35, GREAT ST. HELEN'S, BISHOPSGATE STREET  
WITHIN, LONDON, E.C.**

**MR. CHARLES THOMAS,**  
MINING AGENT, STOCK AND SHARE DEALER,  
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**MESSRS. A. W. THOMAS AND CO.,**  
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"INVESTMENTS AND SPECULATIONS FOR 1877."  
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STOCK AND SHARE BROKER, AND  
MINING SHARE DEALER,  
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Mr. PYNNE having been connected with MINING ENTERPRISE for upwards of FOURTEEN YEARS, and having been a DIRECTOR of MINES in SHROPSHIRE, MONTGOMERYSHIRE, CARDIGANSHIRE, CARNARVONSHIRE, YORKSHIRE, and in VENEZUELA, has had great opportunities of becoming acquainted with this particular branch of industry, and will always be desirous of giving every information in his power to all parties transacting business with him.

**ALL DESCRIPTIONS OF SHARES** are dealt in, including BRITISH and FOREIGN STOCKS, and RAILWAY SECURITIES.  
A DAILY SHARE LIST issued, giving latest quotations up to the close of the market.

**AN EXTENDED LIST** made up to the first of every month of all securities usually dealt in, giving highest and lowest prices for the month, the current dividends, and when payable, with amount of interest calculated at the present market price. Will be forwarded when desired.

**MR. PYNNE DOES NOT ISSUE ANY CIRCULAR.**  
BANKERS—THE ALLIANCE BANK (LIMITED).

**MR. T. E. W. THOMAS, SHARE BROKER**  
3, GREAT WINCHESTER STREET BUILDINGS, E.C.  
Established 1857.

The following are the latest prices at which business could be done. Where the difference between the buying and selling price is wide transactions may be effected at an intermediate price:—

Buyers.	Sellers.	Buyers.	Sellers.
Argentine	2½ to 2¾	Minera	217 to 219
Ashington	¾ to 1	North Laxey	12s. to 14s.
Bampfylde	¾ to 1	New Quebrada	2 to 2½
Carn Brea	36 to 38	New Zealand Kapuskapuk	1½ to 1¾
Chicago	¾ to 1	Parys Mountain	11s. to 13s.
Chontales	1½ to 2	Pateley Bridge	2 to 2½
Derwent	1½ to 2	Penhalls	1 to 1½
Devon Great Consols	3 to 3½	Richmond	6 to 6½
Dolcoath	34 to 36	Roman Gravel	8 to 8½
Don Pedro	8s. to 10s.	Rookhope	2½ to 2¾
Eberhardt	43½ to 45	San Pedro	¾ to 1
East Canadon	¾ to 1	South Condurrow	8 to 8½
East Van	3 to 3½	Tankerville	5 to 5½
Exchequer Gold	6s. to 7s. 6d.	Tincroft	15 to 16
Flagstaff	43s. to 45	Van Consoles	10 to 11
Glenroy	15s. to 17s. 6d.	West Chiverton	7s. 6d. to 10s.
Glyn	7s. 6d. to 10s.	West Pateley Bridge	1 to 1½
Great Laxey	20 to 21	West Godolphin	1½ to 2
Javali	8s. to 9s. 6d.	West Tankerville	15s. to 17s.
Last Chance	¾ to 1	West Wye Valley	2½ to 3
Ladywell	17s. 6d. to 20s.	W. Grenville	3 to 3½
Llanrwst	22½ to 23	Wheal Kitty	1½ to 2
Leadhills	25½ to 26	Wye Valley	2½ to 3
Marke Valley	15s. to 17s.		

**MESSRS. W. J. TALLENTIRE AND CO.,**  
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**MESSRS. W. J. TALLENTIRE AND CO., 20, CHANGE ALLEY,**  
CORNHILL, LONDON, E.C. have the following MINING SHARES  
FOR SALE.

200 ABERDAUNANT..... LEAD.	100 PANDORA..... LEAD.
200 BODIDRIS..... do	25 PENNANT..... do
50 EAST CRIVEN MOOR..... do	100 PENNERLEY..... do
20 EAST VAN..... do	100 ROKHOPE..... do
200 GLENROY..... do	25 ROMAN GRAVELS..... do
10 GREAT WEST VAN..... do	50 RED ROCK..... do
20 GREAT HOLWAY..... do	15 ST. HARMON..... do
20 GULFALLON..... do	50 SOUTH CONDURROW..... do
20 HOLFALL..... do	10 TALYFON..... do
20 LEADHILLS..... do	25 TANKERVILLE..... do
12 LLANRWST..... do	5 VAN..... do
50 MONYDD GORDDU..... do	50 VAN CONSOLES..... do
100 MEDXN MOOR..... do	50 WEST TANKERVILLE..... do
200 NORTH LAXEY..... do	25 WEST WYE VALLEY..... do
100 PARYS MOUNTAIN..... do	20 WHEAL GRENVILLE..... do
200 PENRITH..... do	25 WEST CRIVEN MOOR..... do
350 PERKINS BEACH..... do	25 WEST CHIVERTON..... do

N.B.—Some of the above will be sold on specially favourable terms to cash purchasers.

**GROSVENOR LEAD MINE (LIMITED).**  
**MESSRS. H. HALFORD AND CO., STOCK AND SHARE  
BROKERS, of EXCHANGE CHAMBERS, CHANGE ALLEY, LOMBARD STREET,** strongly recommend the above mine as one of the best and safest mining investments. The last dividend was at the rate of 20 per cent. per annum.

**WYE VALLEY, WEST WYE VALLEY, RED ROCK, and SOUTH CWMYSTWTH LEAD MINES.**

These mines have recently improved very much, and good returns of lead are being made. The Lead Market is rising, and shares should be bought at once.

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having made extensive alterations in their premises to enable them to keep a**



## Lectures on Practical Mining in Germany.

## CLAUSTHAL MINING SCHOOL NOTES—No. XLVII.\*

BY J. CLARK JEFFERSON, A.R.S.M., WH. SC.,  
Certificated Mining Engineer.(Formerly Student at the Royal Bergakademie, Clausthal).  
[The Author reserves the right of reproduction.]

## SECTION III.

**TAMPING.**—After the charge has been placed at the bottom of the hole the needle is introduced, the point of which is let well into the charge of powder, and the hole is then filled with tamping. As powder can be ignited by compression, care must be taken at the commencement of tamping; a little wadding of either hay, straw, turf, or even a small stopper of soft wood is, therefore, placed immediately over the powder. The tamping itself usually consists of the dust and broken pieces of the rock itself, provided it is a rock which will not strike fire—marls, loam, clay, which are free from grains of quartz, broken brick, or sand. The object of tamping is to obtain as great a resistance over the powder as possible, or rather a resistance greater than that which the rock offers to being loosened. At Clausthal, in the Hartz, the clayslate of the district is used as a good material for filling up the bore holes. It is first pounded to a fine powder under a pair of stamps, and after being passed through a fine sieve is moistened with water, and made into oblong slabs, which are left in the air to dry. When the miner requires a piece for tamping he breaks a portion off from the larger slabs, and drives it into the hole. The oldest method of tamping was by means of a wooden plug driven into the hole, the plug containing a small hole for the train of powder. Sir J. Burgoyne, who has tried conical shaped plugs placed immediately above the charge, the rest of the hole being filled with moderate sized pieces of rock, and barrel-shaped plugs driven in above a loose sand tamping, finds that in every case they offer much less resistance to a sudden explosive force than to one gradually applied. The old method had the drawback that the powder might be ignited during the process of tamping, and these newer proposals, besides not offering the same amount of resistance as a solid clay tamping, are open to the objections of loss, difficulty in removing them when a shot failed, and the workmen might readily employ plugs which are not of the exact size, besides the diminishing the simplicity of the blasting operation.

Tamping with sand was introduced by M. Baduel during the construction of the Simplon Pass, in 1805, and later by M. de Candolle at Mont Cenis; but in both cases, although some good results were obtained in blasting loose masses of rock, or rock where at least two sides were exploded, in the solid rock the sand was blown out without splinting the rock. It was expected that the sand being in a loose condition the shock of the explosion would not be transmitted to the outer portion of the sand tamping before the decomposition of the powder was complete, and consequently before the whole force of the explosion was developed, in which case it was expected that the rock would be at once shattered. Trials at the Hartz, Saxony, and Pesay have confirmed the above results, so that, notwithstanding the advantage of first less cost, simplicity, and absence of danger, its use has been abandoned.

It is well known that all the powder is not decomposed, but that sometimes it is blown out by the explosion before complete decomposition has taken place. In order to obviate this, and to obtain the advantage of the whole explosive force of the powder, M. Hausmann introduced at the copper mines of Roer, in Norway, and afterwards into the Hartz, the so called "hollow tamping"—that is to leave a small empty space immediately above or below the powder. This object was attained by placing a small conical or double T-shaped air stopper immediately above the charge. It was said that by this method a saving of 25 per cent. in powder was obtained.

**FRING.**—The needle having been withdrawn leaves a small circular channel, destined to transmit the ignition from the mouth of the orifice to the bottom of the charged hole. In this channel fine-grained hunting powder is poured, often loose, but more generally first into some kind of small tube, which latter is then inserted in the orifice. These tubes are made of reed, elder, hazel, but most usually straw. The miner chooses a long stalk, and cuts it below two consecutive knots, so that the one end is open and the other end closed by the knot. This latter end he scrapes or pares pretty thin, so as to allow of the ignition being quickly communicated to the powder in the hole. The straw is now suspended in the orifice by means of a small lump of soft clay, the knotted end being directed downwards; a sulphur match, made of a short piece of hempen string dipped in sulphur, is attached to the open end of the straw, and communicates the ignition to the powder, and the reaction of the gases developed against the air forces the straw and powder to the bottom of the orifice igniting the charge. If the hole is deep a series of these straws are inserted at the ends into each other, and introduced into the opening. Small rockets have also been manufactured for the same purpose: they are made of paper or reed tubes, which are first split open, and then covered inside with a powder paste.

In firing under water it is necessary to modify the arrangement of the charge and the fuse. The tubes for the fuse are then made of wood, linen cloth, or pasteboard tarred over, and are inserted in a cartridge, likewise made watertight.

In 1831 a patent was granted to W. Bickford, of Tucking Mill, Redruth, Cornwall, for an instrument for igniting gunpowder when used for blasting rocks, which he denominates the "Miners' Safety-Fuse." This fuse is described as a cylinder of gunpowder or other explosive compound, inclosed within a hempen cord, which is first twisted, and afterwards overlaid with another cord to strengthen the casing thus formed, then varnished, to preserve the contents from injury by moisture, and finally covered by whitening or other suitable matter to prevent the varnish from adhering. In order to make use of the safety-fuse the miner unravels part of one end, and inserts this end into the cartridge containing the charge. He then squeezes the cover of the cartridge close against the fuse, and ties it tight with the unravelled strands. The proper length of fuse is cut off before placing the charge in the hole. Originally two sorts were manufactured, now there are three, for dry holes, damp holes, and for blasting under water. The great advantages of the safety fuse are that it can be used in damp holes, and the use of the needle is avoided; but they possess the disadvantage of increasing the cost, rendering the air bad, the covering smoulders or glows after the explosion, which in fiery mines would be a continual source of danger, though in such a case the use of powder itself forms the greater danger of the two.

A new safety-fuse, manufactured by William Mills and Co., consists of narrow strips of paper saturated in a solution of equal parts of potassium-chlorate, a ferro-cyanide of lead in alcohol, and surrounded by hemp, or the like, which has been dipped in tar. The ignition is transmitted with such rapidity that the cover is not ignited. Rjiha, of Vienna, has invented a safety-fuse which is said to possess the advantage over Bickford's fuse that it leaves no oppressive smell behind, and that whilst it possesses sufficient stiffness for insertion in the bore hole it is flexible enough to be coiled up and carried in the pocket, and the covering is not also ignited. The fuse burns at the rate of about 3 ft. per minute, and stands the damp and wet of a mine very well, although when used for blasting under water it is usual and necessary to smear it over with india-rubber dissolved in sulphur. It is, however, 50 per cent. dearer than Bickford's, and as it burns without light or smell the miners cannot follow the point where it burns, which in case of supposed misfire, &c., must be considered as a disadvantage.

Whitehorse's Britannia safety-fuse consists of a core made up of a number of yarn threads dipped in a solution of saltpetre, which are twisted round a core of powder: the surface of the core is

covered over with tar or pitch, and then with two long strips of paper or felt. These two strips are cut so broad that they cover exactly one-half the circumference, and are pasted over. The core and covering are lastly surrounded by a covering of cotton, and the whole is then drawn through a bath of pitch or tar, to render it water-tight, which after being rubbed over with whitening or with gypsum is ready for sale. The advantages appear to lie in the protecting nature of the covering against damp, &c., and in the cheapness of the manufacture, but the disadvantage of the molesting nature of the products of combustion has hitherto prevented its extensive use in mines.

The chief advantages in the use of safety-fuses over the ordinary method are—the danger which always attends the use of the needle is avoided—in firing the comparatively small charges which are made use of in a mine the opening made by the needle, or the fuse hole, tends very much to reduce the effect, for after the burning of the powder in the usual manner in the straws the hole is open to a considerable extent, and the gases first developed can partly escape through this orifice, and besides the powder is by this means ignited at one end of the charge, and the decomposition of the whole mass takes place more slowly than if ignited in the centre of the charge, as in the case where the fuse is used—the loss of time occupied by the miner in filling the straws and making a slow match is avoided. The advantages are chiefly in quarrying and in open excavations, where the holes are of great depth, and the object is to loosen a large quantity rather than a definite portion, as is the case in the levels and workings of a mine, where besides there is often only one free surface to the portion intended to be dislodged.

**FIRING BY ELECTRICITY.**—It has long been a favourite idea with many persons connected with mining that if the holes which are being bored at the bottom of a shaft, or at the end of a gallery, are fired simultaneously not only is the time saved which is generally lost by the cessation of boring during the firing of one hole, but that a greater effect is obtained from the powder, due to the fact that the explosions are simultaneous. It is probably due to this opinion that the use of electricity for firing off charges is becoming more common. During the sinking of the Abercrombie Pit, Newport, electricity was made use of in firing the charges. Two of Grove's batteries, on account of the greater strength and convenience of this form of battery, were used for this purpose, each containing six elements of zinc and platinum; the poles were connected to two long copper wires covered with gutta-percha, which were led down the shaft. A short cylinder, about 3 in. long, of elder, in which the two ends of the wire are inserted, is laid upon the charge. The wires are covered with gutta-percha, except at their extremities, which are united by means of a thin platinum wire. The lower part of the cylinder is filled with hunting powder, which surrounds the platinum wire. The cylinder is laid upon the powder at the bottom of the bore hole, and the wires must be sufficiently long to project out of the hole, and the tamping is placed over the charge in the usual manner. One of the wires from one of the holes is connected with that from another, so that only the two extreme bore holes have one wire each left free, and these are connected with the conducting wires laid down the shaft. As soon as arrangements at the bottom have been completed the current is closed at the surface, and the holes are thus fired off simultaneously. The connecting wires were generally so much injured as to be of no further use, and the cost of igniting each separate charge amounted to from 2d. to 3d. by this method.

Bornhardt, of Brunswick, has constructed an electric machine specially for mining purposes. It consists of a disc of hardened caoutchouc, with a rubber of prepared felt, the whole together, with the condenser, being enclosed in a box 16 in. long by 8 in. broad, by 12 in. deep, the cover fitting air-tight. The friction disc, 9½ in. in diameter, is fastened on an iron axis, which fits into sockets in the side of the box, so that a small handle can be fixed on to the axis from without, without the necessity of opening the box. With eight turns sparks ½ in. long are obtained, and with 25 turns sparks 1 in. long are obtained. It is not specially required to isolate the conducting copper wires; they can be laid on wet stones, and still at a distance of 300 ft. be made to ignite simultaneously several charges. The wires have even been laid in snow, and at a distance of 50 ft. Ten cartridges have been simultaneously fired.

Herr F. Abegg, of Bistritz, in Bohemia, has often made use of electric machines for mining purposes. In the machines he used the disc was made of specially prepared india-rubber, and there were eight felt rubbers. The electricity was collected in a condenser of india-rubber 12 square feet area, so that a spark of but small intensity was sufficient. The machine was enclosed in a box 9 in. long by 9 in. broad by 4 in. deep, which was made air-tight, so that the machine could not suffer from damp. The box is provided with two handles, which are connected with the machine; one of these handles which passes through an india-rubber tube into the box can be drawn out to various degrees, thus regulating the tension in the condenser according to the number of holes required to be fired in open quarry work, and the like 30 shots can be fired, and about half that number in the mine. In charging the holes the lower part is filled with a mixture of one part of unpolished blasting powder and three parts of sawdust, and above that a charge of powder (unpolished) alone. The reason why unpolished powder is used is that graphite, with which powder is usually polished, is a conductor of electricity, so that if polished powder were used the current would not be broken, and consequently, pass through the charge without a spark. On the top of the powder the cap to which the ends of the wire are attached is placed, and the tamping which is more or less damp is rammed down; this must not be rammed in too tight, as the slight conducting power of the powder is thereby increased. With a few turns of the machine the spark should spring across the ends of the wires in the cap exploding the charge. The conductors consisted of soft iron wire 2 millimeters (1-13th in.) thick, which was carried on wooden (hard) rollers, previously soaked in oil, at distances of from 30 to 40 ft., the last few feet could rest on the ground unless it contained metalliferous ore like to carry off the current. If the machine required a great number of turns to cause the spark to spring across there was probably moisture in the box or the friction disc required renewal, which with constant daily use was required every six months. In the former case the chloride of lime placed in the box to absorb the moisture required renewal. The capsules used by Abegg consist of two fine iron wires attached to a piece of pasteboard 1½ in. long by ½ in. broad, with their ends 1 millimetre (1-26th inch) apart, the pasteboard between and under the two points is rubbed with graphite in order to facilitate the ignition, fine powder is laid on the ends, and the whole wrapped in a strip of paper which is coiled round, the outside of the cap being covered with wax. When the spark springs across it does not ignite the powder direct, being incapable of doing so, but first makes the ends of the wires red-hot, and thus ignites the powder; this is facilitated by the graphite, which burns readily when the wires become hot. Such caps are only suitable for ordinary powder charges. This method of firing shots was the subject of very extensive experiments in the coal mines in the neighbourhood of Saarbrücken, which led to its general adoption in this district. The chief difficulty which was experienced was that sometimes one or two of the shots had remained unexploded; the remedy was found in the better insulation of the wires.

The above caps were suitable only for powder; for dynamite, &c., the cap consisted of a small lead cylinder, 2½ in. long, which contained a fulminating compound; two fine wires were inserted in the cap; to the ends of these longer wires were attached, and to isolate them they were fastened in slits cut in the opposite sides of a piece of wood ½ in. broad and 1-5th in. thick, the lead cap being attached to the end of the wood. In order to render the isolation more complete Abegg recommends the covering of the wood with a mixture of two parts of pitch and one of tallow. The stick is inserted in the hole in the same manner as an ordinary fuse. The wires from the machine are attached after the tamping, and after about fifteen turns of the machine the charges should explode. One machine should be capable of firing four shots at once. In the Westphalian mines where Abegg's method was tried the results were found not to be so favourable as at Saarbrücken; only two shots on an average could be fired at once. It is possible, however, that this may have been

due, as Abegg supposes, to the incomplete isolation of the conducting wires, which would, however, make this method of firing expensive (and he, therefore, recommends the use of telegraphic cable wire), and also to the presence of moisture in the machine. According to Abegg, when the caps are placed on the top of the charge of dynamite it often happens that the cap is pushed from the wood to which the wires are attached. In order to avoid this when firing dynamite charges by electricity, Abegg places a cap at the bottom of the charge; the dynamite charges are placed over these, and covered with a clay or paper stopper, after the hole is tamped with small pieces of brick, &c. The piece of wood, and possesses sufficient elasticity to render harmless the shock during the tamping, so that there is no danger of a premature explosion of the dynamite. This method of firing the charges at the bottom of the bore hole is said to have the advantage that combustion on explosion is complete, and, consequently, without the development of smoke, so that the workmen can return after the firing of a shot to the face.

## IMPROVED MINING MACHINERY.

It has frequently been said that wherever mines are found there you will also find Cornish miners, and it appears certain that whatever practical difficulties may be met with in the shape of stubborn ore or unfavourable locality, so far as the mining the usual machinery is concerned, Cornishmen are always ready with a remedy. As a result many important improvements are frequently made which in long settled districts would have been thought of. The names of Cornishmen are constantly appearing in various mining centres in relation to new inventions, and it seems that Mr. JOSEPH RICHARDS—who will be recalled by the readers of the *Mining Journal* from his being so long favourably known in the Tavistock district, where he was for years manager of a large number of mines, and mineral agent to the Battle Mountain Company, where he is now engaged as superintendent of the pool capitalists, by inventing an improved concentrating mill.

The essential features of the mill are the novel combining and arrangement of devices for sizing, separating, settling, treating ore pulp, in order to concentrate and grade the particles preparatory to subjecting them to the reducing process. The invention, therefore, resolves itself into a milling operation, the object of which is the mechanical separation of the different qualities and grades of ore, and the elimination, before final treatment, of the gangue, or worthless portion of the ore. To those who are waiting to be able to utilise low grade galena and copper ore, the process will prove invaluable. The ore is first passed through a Blake stone-breaker, and from this it is still further reduced by passing through a pair of Cornish rolls with a stream of 10 water. Two sizing boxes are mounted at one end of the mill, and into these the pulp and tailings are delivered by spouts. These boxes are placed loosely inside of guides, and one rests upon a suitable platform. A stem is arranged to pass upward from each box, and on this stem is a tappet. A cam is cured upon a horizontal shaft above each box, in the proper position to strike the tappets and lift and drop the boxes, in the manner of operating stamps in a quartz mill. Inside of each box two or three inclined screens are secured, one above the other, each screen being inclined in an opposite direction. The finest of these screens is graded from the top down. An opening is made in the sides of the boxes at the foot of each screen, and a shoot from each opening down to an elevated tank, which is mounted on the floor below. By inclining each alternate screen in opposite direction one-half of the shoot and one-half of the will be on each side of the sizing-boxes. The pulp, therefore, falls into the sizing-boxes will be secured by the upper screen, so that only the coarsest portions will be delivered into the shoot and pass into the outside tanks. The second screen will rate a second grade, and its shoot will direct it into the tank on opposite side, and so on down, separating the grades according to their size, until the slimes pass off through a spout at the bottom of each sizing-box, which conducts them to a series of settling tanks. The pulp which accumulates in the elevated tanks is occasionally drawn off into a car, and conveyed to the opposite end of the mill where it is dumped in equal proportions into two spouts, to deliver the pulp into the concentrator; this consists of three inclined screens, the middle tank is a plunger, which is connected with a pump, with a crank shaft above, so that it is kept in constant motion. The outside tanks are connected with the middle tank by an opening at or near their bottoms, and a gate is arranged to regulate the size of these openings. The spouts deliver the pulp into the outside boxes, in each of which is placed a screen. A quantity of water is admitted into these tanks, so that the action of the plunger causes the pulp to be thoroughly washed and separated from any fine portion which might have found its way into the tanks. The portion of the pulp which remains above the screen is occasionally skimmed off and carried back to the spout at the top of each sizing box, where it is mixed with the slimes and is subsequently treated with them, while the portion which settles below the screens is drawn off through the doors or gates in a clean condition, ready for subsequent treatment. Two sets of these concentrators and washers are employed, one set being on each side of the mill, and each set serves to treat the pulp which is taken from the sizers. Usually the inventor constructs boxes with one spout, which carry off the skimmings, and thus render the operation continuous.

The slimes which, as above stated, pass off through the spout at the foot of each sizing-box, together with the settlings and tailings from the concentrators, which have been added to the pulp, are conveyed by a series of troughs to a tank, into the bottom of which a stream of water is delivered through a pipe which leads from an elevated reservoir. This upward-directed stream of water causes the pulp, and by its upward action carries the lighter portions of the slimes over the lower edge of the tank and through a spout at the bottom of the tank into a series of settling tanks. The first 10 settling tanks have a hole in its bottom, in which a tapering plug is secured. Each tank has a stem extending upward and passing through a cross-piece, which extends across the top of the tank, so that the conical plug can be removed or lowered as desired, in order to adjust the opening according to the quantity of pulp it is required to receive. The stuff which passes through these holes is received in closed tanks below, in which the particles will settle to the bottom in a properly cleaned and concentrated condition, leaving the lighter portions on top. The heavier portions of the slimes delivered into the tank by the spouts will settle down through a hole in the bottom of the tank, and be conducted through a spout into a tank, from which it overflows into another tank, in a fit condition to be subjected to the reduction process.

This system of ore washing, concentrating, and sizing appears nearly automatic in its operation, so that the ore is put in a condition for treatment at a slight expense. This concentrator mill was erected and started to work in the latter end of June, 1871, and has been in successful operation ever since. The ore of this mine has been low-grade copper ore, from 6 per cent. up to 12 per cent. This ore is usually manipulated so as to bring 5 or 6 tons into the mill. The ore, after concentration, assays 30 per cent., sometimes 35 per cent., and sometimes less, according to the grade of the ore worked. The ore is first crushed in a Blake crusher, and then by Cornish rolls to from ½ in. to 1-12th in. in size, depending on kind and quantity of rock; any other size for any other kind of ore may be found advantageous. After the ore is crushed the largest portion is made to undergo a jigging process, which concentrates it in a jigging tank. The slimes are most effectually treated by a very simple operation, which separates all grit and mud, when both can be treated by buddles, &c., which are very simple in operation. The process is known as the wet concentration process.

With regard to the buddle the improvement consists in the arrangement for automatically discharging the pulp upon the

\* Being Notes on a Course of Lectures on Mining, delivered by Herr Berggrath, Dr. Von GROSSECK, Director of the Royal Bergakademie, Clausthal, W. Hartz, North Germany.



the surface of the buddle, and at the same time delivering upon the inclined surface by the same automatic arrangement any number of moving uniformly directed jets or streams of water for washing the ore and carrying away the light portions. The bottom of the circular pan is inclined, or convex. In the centre of the pan is a circular raised portion, the surface of which is inclined or convex. A timber extends from the centre of the pan, and is supported by uprights. A vertical shaft steps in the centre of the raised portion of the pan, and its upper end is secured in a suitable bearing in the cross member. An upright cylinder surrounds the shaft, and is permanently secured to it, so that it will not rotate with the shaft. Outside the cylinder another cylinder of larger diameter, but which is not secured to the shaft, is secured, so that both cylinders rotate with the shaft. Hollow arms extend outward horizontally from the inside cylinder. These arms pass through the outside cylinder, and extend to the centre rim of the pan, and are curved in one direction. Short hollow arms project horizontally from the outside cylinder, and extend out to the outer rim of the raised portion. The outer ends of the tubular arms are closed, and a small hole is made on one side of the arms, above the outer rim of the raised portion, while a number of small holes are made on one side of the arms, above the inclosed surface of the pan, on the raised portion.

It will now be perceived that this combination of upright shaft and rotating arms form a compound Barker's mill, which will be actuated by the reaction of the water which escapes from the holes in the arms. In practice the pulp is delivered by a sluice trough, and water is delivered by a suitable spout into the inner cylinder. The water will then fill the arms, and be delivered in a line of small jets through the holes upon the inclined surface of the pan. The action of this escaping water will cause the entire device to rotate in a direction opposite to that in which the streams are projected. At the same time the pulp is discharged through the holes in the arms, on the outer edge, or near it, of the raised platform, and flows down the inclined bottom of the pan, where it is acted upon by the jets of water by which it is washed, and the lighter portions separated. This arrangement of the water jets forms what is called a hydraulic brush, which is automatically caused to sweep over the surface of the pan on which the pulp is spread, and the gentle washing action separates the particles, and carries off the lighter portion down the incline, without flowing or disturbing the pulp. This device is extremely simple and inexpensive, as the operation is continuous and automatic, the entire operation being actuated by the hydrostatic pressure in the inside cylinder.

**MR. J. H. PATENT METHOD OF FITTING UP WHEELS ON AXLES.**—The Bridge Street Works, of Messrs. Joseph Fenton and Sons, Sheffield, in the presence of a number of colliery managers, engineers, and other gentlemen, their patent method of fitting up wheels and axles was put through a very severe test on Friday. A wheel 11-in. in diameter was fitted on an axle, selected from a pile of some 100 wheels, at the least 35 ft. in height, and literally thrown down from the top of the works, but without either breaking the wheels or in the least degree disturbing their patent fastenings, and this test was repeated half a dozen times with the same result. The next test was to throw the wheels and axles as great a distance as possible from the floor of the works, but this also was of no avail, and the wheels made the slightest impression on either. Then several of the gentlemen present took their turn at them with a very heavy hammer, but a good 15 minutes' hard labour was entailed on them before they managed to fracture one of the wheels, and only at last accomplished in the weakest part of any wheel between the spokes. The next test was tried on the fractured wheel, in order still further to ascertain the quality of the steel. The wheel was taken off the axle and placed in the smith's fire, and part of the flange heated to a white heat, under the superintendence of the Quaker of Burnley, when it was found that the arms, although heated, did not separate from the rim, and after the heated part of the wheel had been plunged into cold water, it was several times heated, and put into water till cold, when it was again attacked with a hammer by a worthy son of Vulcan, but he could only then manage to fracture it between the spokes—thus proving, beyond all doubt, the specially tough quality which Messrs. Fenton and Sons give to their steel. The gentlemen then inspected the works, which were very extensive and most complete in every respect, and capable of turning out the very largest steel castings which may be required.

**INDUSTRIAL EDUCATION, AND THE CITY GUILDS.**—The exhibition of the Mansion House of the articles sent in for competition for the prizes offered by the Worshipful Company of Turners was this year a very successful one. The subjects of competition were turning in wood, pottery, stone, and jet; and steel, brass, and gold for horological purposes. The competition in ivory included vegetable ivory, and symmetry of shape, utility, and general excellence of workmanship; exact copying, so that two objects produced should be identical in every part, or exact measures of capacity; fitness of work or design for the purpose proposed; ability to turn, whether by hand or tool; and novelty in application of turning or in design; and, finally, the candidate was to make his own selection from the above, but the one who best fulfilled the largest number, including the most important qualities, was preferred. The work to be all turned produced in the lathe without special rest or tool appliances, and the carving to be the work of the exhibitor. The prizes were distributed in the Egyptian Hall by the Lord Mayor, the Lady Mayoress, and a large number of ladies being also present in addition to the leading members of the company. Mr. R. L. Loveland, Mayor, in thanking the Lord Mayor for his courtesy to the guild, remarked that this was the seventh year that their exhibition had been held at the Mansion House. The judges in ivory were Messrs. E. Gregory, T. B. Winsor, and M. Yeatman; in pottery, Messrs. E. H. B. J. A. J. Copeland, and H. Doulton; in stone and jet, Messrs. Scott, Dr. W. Pole, Mr. W. V. Simons, and Prof. Tennant; and in steel, brass, and gold (for horological purposes) Sir J. North, Bart., and Messrs. J. Jones, S. Jackson, and L. Donne. The Lord Mayor spoke with reference to the exhibition, and the observations of Messrs. Doulton and Jones are worth recording. The Lord Mayor remarked that the art of pottery was in every respect interesting, and he impressed upon them that the objects exhibited were the results of individual skill, and that they had been drawn from moulds. It was gratifying to the judges to find the exhibition so interesting and instructive. He felt much indebted to the company for having instituted a movement of this kind. It appeared to him that the guilds of the City had, if they were to a sense of their responsibilities, a great future before them. He believed the hospitalities and charities of the companies were widely dispensed; but it should be borne in mind that in these days there was a need of the stimulus which flowed from exhibitions of this kind. As universities were wanted for the higher education, so were industrial universities wanted for the practical education of the skill of the handicraftsman. He was glad to find a movement to supply this necessity was being made by the companies. Mr. J. Jones spoke of the importance of exhibiting skill in workmanship in promoting the prosperity of the country, by maintaining its excellence of manufacture, and denied that it had been made that money alone was the incentive to excellence in their works, but attributed the success of the exhibition in the main to the honour to be derived from acknowledgment of superiority. The prizes which were distributed last year were in ivory: First prize, bronze medal and 50. to Mr. J. H. B. J. A. J. Copeland; second prize, freedom of the company and 50. to Mr. E. Gregory; third prize, freedom of the company and 50. to Mr. E. B. Winsor; fourth prize, freedom of the company and 50. to Mr. E. B. Winsor; fifth prize, freedom of the company and 50. to Mr. E. B. Winsor; sixth prize, freedom of the company and 50. to Mr. E. B. Winsor; seventh prize, freedom of the company and 50. to Mr. E. B. Winsor; eighth prize, freedom of the company and 50. to Mr. E. B. Winsor; ninth prize, freedom of the company and 50. to Mr. E. B. Winsor; tenth prize, freedom of the company and 50. to Mr. E. B. Winsor.

Mary Church, Torquay; third, first certificate of merit and 20. Mr. W. J. Coulman, marble mason, Barton-road, Torquay; first certificate of merit and 20. Mr. J. Ede, Market-place, Penzance; fourth, second certificate of merit and 10. Mr. W. Ede, Market-place, Penzance; fifth, 10. Mr. J. Boden, Prospect Cottage, Matlock, Bath; sixth, 10. Mr. J. Britland, marble worker, Cromford, Derbyshire; seventh, 10. Mr. J. Boden, jun., Matlock, Bath; and in STEEL, BRASS, AND GOLD first prize, silver medal and freedom of the company, Mr. C. Crisp Brighton-road, Stoke Newington. There were eight other prizes. The proceedings terminated with the usual complimentary votes.

#### INCOMBUSTIBLE SILICATE COTTON.

Reference has several times been made in the *Mining Journal* to the utilisation of slag by converting it into a uniform filamentous condition, in order to render it applicable as a substitute for felt and similar substances, more especially as a non-conductor, and Messrs. JONES, DAD, and Co., of Leadenhall-street, have now introduced it to an extent which leaves no doubt as to its practical utility. The patent incombustible and indestructible silicate cotton, for such is the name under which it is sold, has proved to be especially valuable for coating boilers, cylinders, and pipes, and has also been largely used for filtering, lining floors, ceilings, fire-proof rooms, ice safes, and such like. The utilisation of slag has formed the subject of almost as many patents as the manufacture of peat, but by far the larger number have resulted in failure, and so far as slag is concerned it still continues a waste product, and notwithstanding its partial utilisation, the vast deposits of it still continue to increase. It is mentioned that processes for converting this refractory material into sand, and subsequently into bricks, mortar, concrete, and cement, are being employed on a practical scale both in England and on the Continent. In Belgium it is likewise used in the manufacture of glass, contracts being entered into with the proprietors of blast-furnaces for a regular supply. Some time ago a process was introduced for forcing a blast of steam or superheated air into the stream of viscous slag as it runs from the furnace, and by this means a substance is produced somewhat resembling spun glass. By this means, however, and with ordinary appliances, very little could be produced, so that no use was made of it, and it was not until two years since that the subject has been revived.

The silicate cotton brought into the market by Messrs. Jones, Dade, and Co., is a pure fibrous slag, and it is stated that the apparatus for producing it in such a high state of perfection, so thoroughly freed from all solid matter known as shot, and for giving it that extreme lightness which it now possesses, is a very expensive one, and is the result of a series of experiments which have extended over several years. It is claimed that this peculiar treatment so completely differs from the old idea that nothing but the principle remains. It imparts to the slag such a finely-divided character that some portions of it resemble in appearance the finest cotton wool, and are so light that 1 ton weight covers an area of about 1200 square feet at a thickness of 2½ in. This slag wool or silicate cotton, a name given to it on account of its silicious properties, and its resemblance to cotton, is a remarkably strong non-conductor of both heat and cold, and has, as such, been found to be a most useful, and, in fact, the best and most powerful means of arresting the spread of fire and frost. Its complete incombustibility, the resistance it offers to wet or outside temperature, the action of chemicals, &c., which makes it almost indestructible by any known agent, its white colour and its peculiar property of harbouring a large proportion of atmospheric air, both of which properties greatly aid its non-conducting qualities, render it the most efficacious article for the purposes mentioned.

For the coating of steam boilers, cylinders, steam domes, and so on, the silicate cotton would appear to be especially valuable; it is economic, durable, and very easy of application. It can be applied in the same way as felt underneath wooden lagging or sheet-iron. In the case of wooden lagging the grounds or runners are put on in the usual way. After they are fixed the silicate cotton can be stuffed or filled in under the lagging and into the open spaces as the laths are nailed on. These must, of course, be beaded, feathered, grooved, and kiln-dried to prevent their warping afterwards. The cotton must not be stamped in so as to crush it, but must simply be loosely pressed, so as to thoroughly fill the open spaces. For marine boilers the cotton is generally applied 1½ to 2 inches thick over the tops, as well as on the domes, and from 2 to 2½ inches on the backs, or out to stay ends. On land boilers the cotton is applied a little thicker. After the lagging is fixed on, iron bands must be fastened on to further prevent warping; the whole must then receive two coats of oak varnish.

Another method of applying the cotton is Stewart's patented principle, which consists of enveloping the cotton in a kind of bag, shaped and sewn like a mattress, 2 to 2½ in. thick, 1 ft. broad, and 2 to 3 ft. long, according to the surface to be covered. These mattresses are made of a peculiar kind of canvas, can be cut to suit any shapes, and in order to keep the cotton in them compactly together when placed against vertical sides, they are stitched right through with twine at intervals of about 2 in. Their application is also very simple and easy. All that has to be done is to place and sew them as closely as possible together over the surface to be coated. They can then be covered with packing or sail cloth. In order further to strengthen the mattresses, galvanised wire netting should be closely fastened over them, and iron bands passed over the whole in such a manner as to enable them to be easily taken off in case of repairs. Owing to the radiation along the meshes of any heat which might come into contact with the covering, a conflagration is rendered impossible. This mode of application is a very inexpensive one, and certainly appears preferable to any other. Already the Lords Commissioners of the Admiralty, and the Corporation of Trinity House, have adopted the invention, and it has been largely used by the leading railway companies, steamship owners, and manufacturers. For mine boilers, especially where the houses are in exposed positions, as they very frequently are, the coating would appear to be well worthy the adoption, and the saving of fuel would no doubt soon repay the outlay which its application would entail.

**GOLD MINING IN THE TRANSVAAL.**—Messrs. H. C. McDonald and Co. are inviting subscriptions for 30000. in 12 sums of 2500. each, to acquire the right to one half share in the BLUE BANK GOLD REEF, situated two days' journey from Pretoria, the capital of the Transvaal, towards Potchefstroom. The concern is to be conducted by Mr. G. P. Moodie, of Pretoria. As it may hereafter be deemed desirable to increase the plant and machinery in order to gain larger returns, the subscribers are to agree that a further sum not exceeding 30000. shall be raised upon the security of their half of the property, and shall rank equally with the 30000. now invited to be subscribed; 60000. is then to be considered as holding one-half of the reef. This is not to constitute a co-partnership between the subscribers, and as soon as the 60000. is all subscribed a limited company is to be formed, in the direction and control of which the subscribers of the 60000. shall have one-half voice and control, and the present proprietor (Mr. A. Brodick) the other half. Meantime a full account of the working and results shall be forwarded every three months to each subscriber. As security for the bona fides of the undertaking, each subscriber of 2500. is to hold a 1-12th interest (worth about 1250. in a 6000-acre farm at Lydenburg. Messrs. Johnson and Matthey report selected specimens with visible gold to yield 7 ozs. 12 dwts. of gold to the ton, and the ore in bulk from traces to 1 oz. 3 dwts. Messrs. Johnson and Sons report 1 oz. 12 grs. and 1 oz. 7 dwts. 12 grs. respectively to the ton. The seven claims in this property include 1050 feet on the lode and 200 feet wide, and the tenure is a "full government title guaranteed according to the gold law of the colony." The money is wanted in sums of not less than 2500. half of which is only now required; and every shilling is to be expended purely and solely for necessary plant and appliances, under the eye of an agent to be appointed by the subscribers. There will be handed over in trust for the subscribers a free Government title to 6000 acres of fine farm land as a security for the bona fides of the undertaking until its genuineness has been proved. 17000. has already been expended in its develop-

ment, and from careful surveys by competent authorities a very large return is expected. The prospectus will be found in another column.

#### Meetings of Public Companies.

##### LAST CHANCE SILVER MINING COMPANY OF UTAH.

An extraordinary general meeting of shareholders was held at the City Terminus Hotel, Cannon-street, yesterday, Mr. C. C. ADLEY, C.E., in the chair.

Mr. J. BUTLER WILLSON (the secretary) read the notice convening the meeting. The report made by the Chairman on the property of the company, which had been circulated amongst the shareholders, was taken as read.

The CHAIRMAN said—Gentlemen, this is the first time I have had the honour of meeting you as the Chairman of the company, and we deeply regret that your late Chairman—Mr. White—was obliged to leave us through ill health, for his valuable services and eminent abilities have been a great loss to us. When we last met you were informed that certain proposals had been made to your board by the Chairman of the Flagstaff Company, coupled with an urgent appeal that we should at once, without a moment's notice, without any enquiry, upon a mere telegram, and under an alleged peril of utter extinction if we delayed, blindly surrender your property, absolutely and entirely, to a complete stranger to us—your manager, Mr. A. G. Hunter, upon most onerous and exorbitant terms. These demands, though supported with all the weight and eloquence of the Flagstaff Chairman, were declined. You were informed that other negotiations were then pending with a substantial London firm for the leasing of your mines for a term of years, and a director was selected by the shareholders then present to join the board and assist in carrying out the proposed arrangements. These arrangements fell through, and you will see in the sequel that it was most fortunate for the company that it so occurred. In the report circulated a full description is given of your valuable property, and I shall now place before you such further information as will enable you to better understand your position. At the time of our departure for America the company was represented to be in a most forlorn condition. Their property was attached, and because your board, as already explained, had declined to accede to Mr. Hunter's summary demands judgments had been entered against your company for a large sum; all your personal property had been sold off beyond redemption, and the sale of your real estate would speedily follow. One correspondent stated that it would require 10,000. to clear the pressing local debts, and 50000. more to start the mine. Another said he thought a sum of not less than 15,000. to 20,000. would be required to clear the mine. The company was pronounced ruined, their case hopeless, and all this destruction arising from the indifference of shareholders and apathy of directors; and then with sublime naïveté one writer generously offers to lease the lost and ruined concerns for the company for ten years, at one-half the net profits, and manage them for an additional 15000. a year, on condition that we sent him out 15,0000., while his magnanimous colleague strongly recommends us to appoint his brother as our solicitor, at 10000. a year. It is remarkable that in the letters just referred to nothing was specifically declared regarding the judgments and debts of the company; no particulars were given, nor was it stated on whose account the judgments and sales were being made, but it was left to be inferred that all were new and of recent creation. At the same time your board had grounds for believing that these statements were exaggerated, if not departures from facts, and that the company were far from being reduced to the desperate condition described. Moreover, from the anxious solicitude evinced for your welfare by strangers, and the eagerness displayed to get possession and control of your property, it was manifest that it must be of very considerable value. A few days after my arrival at Salt Lake City, and taking possession of your mines, it was found that upon a judgment for 14150. purchased in by Mr. Hunter, all your personal property, to the value of about 18000. had been sold off by him absolutely and without redemption on Feb. 19 last, for the nominal sum of 570. This had been bought in by the solitary bidder, Mr. Hunter, who has doubtless explained all this to the Flagstaff Company. A portion of this property—namely, the ore on the dumps—Mr. Hunter re-sold for about one hundred times what it cost him; another part (the pumps) was removed to the Flagstaff Mine, and are now pumping the water in and out of the mine, including the residue bought in by Mr. Hunter for 2500., he offered to re-sell to the company for 2500. The engine which was still on the mine had been wilfully crippled by removing the connecting-rod and cylinder-cover, in order purposely to prevent the company from making any use of the same. It was further ascertained that on subsequent dates the mines were sold by Mr. Hunter on the above and another judgment for about 20000. These sales were subject to redemption by the company in six months—on Sept. 7 and 15 last, and have been duly protected and redeemed. Besides these there was an old claim renewed by the Flagstaff Company for 37000., with interest. This is a notorious, is a unjust claim, based on a transaction regarding some ore that occurred about four years ago. It was, moreover, adjusted at the time, and there was money due to the Last Chance by the Flagstaff at the time of settlement. A statement to that effect was made at the time, and handed over by the retiring manager to his successor in writing. These matters are well known, and hence the subject was considered of no moment by the boards of the two companies for the time being, and mutually allowed to remain quiescent. Under a change in the Flagstaff direction and to the Hunter management this long-dormant question has been reopened, as a means to an end, and when it came before the Salt Lake Court in March last the Judge refused execution at first, owing to lapse of time, but afterwards granted an adjournment for 30 days. In the interim Mr. Dunne, acting with Mr. Hunter, illegally declares himself our attorney, turns out our manager, and under cover of this false assumption of authority Mr. Hunter's private attorneys, Messrs. Rossborough and Merritt, who are also acting conjointly with the Flagstaff attorneys, are appointed to appear for us on the adjournment. Under such a pretentious defence, when the case came on again for hearing execution was allowed to issue, and the mines and furnaces were sold by the Flagstaff Company for 50000. The Flagstaff Company though doubtless aware of these facts, maintain their claim. It has, therefore, been found necessary, in the protection of your interests, to file a bill against the Flagstaff Company, to obtain an injunction to set aside this judgment and sale, and the Court has granted permission to move for the same. As a further precaution and protection a counter-action has been brought against the Flagstaff Company to recover from them 38000. with interest, for rental of the Last Chance furnaces for three years, from Oct. 1, 1873, to Oct. 1, 1876. This will about cover their alleged claim against us. In addition to this counter claim we believe we have other claims against the Flagstaff Company for large amounts. You will readily understand how such large claims have arisen when you are informed that that period, in 1873, the Flagstaff Company had received from our mine about 4000 tons of ore, of the value of over 50,000., the accounts for which are still unsettled. We have, therefore, substantial grounds for believing that when these accounts are investigated and fairly adjusted our claims against the Flagstaff Company will reach to something very considerable. It may be added here that we have also a claim against the London firm, previously referred to, for serious damages, owing to the irregularities of their agent, Mr. Dunne, in America, but this will be best explained to you by our solicitor, if you think it desirable that the question should be gone into at this meeting. You will thus perceive that, apart from the very questionable Flagstaff claim, and any claims of Mr. Davis or his agents, the local, just, and pressing liabilities stated to amount to from 10,000. to 20,000. did not exceed 20000., and that had it not been for an unwarrantable and unauthorised interference in your affairs the ore on the dumps would have mainly provided for these debts, and the small balance could have been easily adjusted. The company therefore, at the present moment would not have been called upon for a single penny. As matters stand, however, the Flagstaff Company's late manager in spite of professed friendship makes a large profit out of the Last Chance Company's personal effects, throws on us the additional burden of raising funds to replace machinery, tools, stores, &c., sacrificed by him, and saddles the shareholders with providing for debts of 20000. at the risk of losing their property, which debts he could have nearly wiped off with the assets at hand. It remains for Mr. Hunter and the Flagstaff Company to reconcile these acts with their professions, and with the amiable profusions simultaneously conveyed in Mr. Hunter's letter to your board of the 26th February last, wherein he states—"I am more than anxious you should have every opportunity to make some money out of your property than secure an undue advantage for myself, and I believe this is also the feeling of those for whom I act." As an illustration of the manner in which information was suppressed and mystified Mr. Hunter, in the letter I have alluded to, stated—"An application for a United States land patent conflicting with yours is now pending," thus casting a doubt on our title. The fact is, a patent had been applied for, but it in no way conflicted with your patents, for it went a long way outside it altogether. It did, however, interfere with our boarding-house and offices, which were situated on separate land, but the applicant had specially excluded these from his application, and had executed a deed to that effect. You must pardon me for having been somewhat diffuse on these points, but incorrect statements having been circulated, it is only right that you should know the exact details, in order to form your own opinions as to these transactions, and judge for yourselves. A large number of you are also shareholders in the Flagstaff Company, and there is, therefore, the greater reason why you should be made acquainted with the precise circumstances. You must also understand that the Flagstaff Company have been the aggressors in every instance to our injury, and that we have been only acting on the defensive. Hence came to the arrangement with Mr. Davis, whose claim the shareholders are aware arises from an old agreement, under which we have all along been working. The total amount of this claim is 41,9380., and on my return to New York papers were presented to me regarding it. I therefore saw Mr. Davis on the subject, represented to him that litigation would be costly, tedious, and uncertain, and at that



## Lectures on Practical Mining in Germany.

## CLAUSTHAL MINING SCHOOL NOTES—No. XLVII.\*

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## SECTION III.

**TAMPING.**—After the charge has been placed at the bottom of the hole the needle is introduced, the point of which is let well into the charge of powder, and the hole is then filled with tamping. As powder can be ignited by compression, care must be taken at the commencement of tamping; a little wadding of either hay, straw, turf, or even a small stopper of soft wood is, therefore, placed immediately over the powder. The tamping itself usually consists of the dust and broken pieces of the rock itself, provided it is a rock which will not strike fire—marls, loam, clay, which are free from grains of quartz, broken brick, or sand. The object of tamping is to obtain as great a resistance over the powder as possible, or rather a resistance greater than that which the rock offers to being loosened. At Clausthal, in the Hartz, the clayslate of the district is used as a good material for filling up the bore holes. It is first pounded to a fine powder under a pair of stamps, and after being passed through a fine sieve is moistened with water, and made into oblong slabs, which are left in the air to dry. When the miner requires a piece for tamping he breaks a portion off from the larger slabs, and drives it into the hole. The oldest method of tamping was by means of a wooden plug driven into the hole, the plug containing a small hole for the train of powder. Sir J. Burgoyne, who has tried conical shaped plugs placed immediately above the charge, the rest of the hole being filled with moderate sized pieces of rock, and barrel-shaped plugs driven in above a loose sand tamping, finds that in every case they offer much less resistance to a sudden explosive force than to one gradually applied. The old method had the drawback that the powder might be ignited during the process of tamping, and these newer proposals, besides not offering the same amount of resistance as a solid clay tamping, are open to the objections of loss, difficulty in removing them when a shot failed, and the workmen might readily employ plugs which are not of the exact size, besides the diminishing the simplicity of the blasting operation.

Tamping with sand was introduced by M. Baduel during the construction of the Simplon Pass, in 1895, and later by M. de Candolle at Mont Cenis; but in both cases, although some good results were obtained in blasting loose masses of rock, or rock where at least two sides were exploded, in the solid rock the sand was blown out without splinting the rock. It was expected that the sand being in a loose condition the shock of the explosion would not be transmitted to the outer portion of the sand tamping before the decomposition of the powder was complete, and consequently before the whole force of the explosion was developed, in which case it was expected that the rock would be at once shattered. Trials at the Hartz, Saxony, and Pesay have confirmed the above results, so that, notwithstanding the advantage of first less cost, simplicity, and absence of danger, its use has been abandoned.

It is well known that all the powder is not decomposed, but that sometimes it is blown out by the explosion before complete decomposition has taken place. In order to obviate this, and to obtain the advantage of the whole explosive force of the powder, M. Hausmann introduced at the copper mines of Roerås, in Norway, and afterwards into the Hartz, the so-called "hollow tamping"—that is to leave a small empty space immediately above or below the powder. This object was attained by placing a small conical or double T-shaped air stopper immediately above the charge. It was said that by this method a saving of 25 per cent. in powder was obtained.

**FRING.**—The needle having been withdrawn leaves a small circular channel, destined to transmit the ignition from the mouth of the orifice to the bottom of the charged hole. In this channel fine-grained hunting powder is poured, often loose, but more generally first into some kind of small tube, which latter is then inserted in the orifice. These tubes are made of reed, elder, hazel, but most usually straw. The miner chooses a long stalk, and cuts it below two consecutive knots, so that the one end is open and the other end closed by the knot. This latter end he scrapes or pares pretty thin, so as to allow of the ignition being quickly communicated to the powder in the hole. The straw is now suspended in the orifice by means of a small lump of soft clay, the knotted end being directed downwards; a sulphur match, made of a short piece of hempen string dipped in sulphur, is attached to the open end of the straw, and communicates the ignition to the powder, and the reaction of the gases developed against the air forces the straw and powder to the bottom of the orifice igniting the charge. If the hole is deep a series of these straws are inserted at the ends into each other, and introduced into the opening. Small rockets have also been manufactured for the same purpose: they are made of paper or reed tubes, which are first split open, and then covered inside with a powder paste.

In firing under water it is necessary to modify the arrangement of the charge and the fuse. The tubes for the fuse are then made of wood, linen cloth, or pasteboard tarred over, and are inserted in a cartridge, likewise made watertight.

In 1831 a patent was granted to W. Bickford, of Tucking Mill, Redruth, Cornwall, for an instrument for igniting gunpowder when used for blasting rocks, which he denominates the "Miners' Safety-Fuse." This fuse is described as a cylinder of gunpowder or other explosive compound, inclosed within a hempen cord, which is first twisted, and afterwards overlaid with another cord to strengthen the casing thus formed, then varnished, to preserve the contents from injury by moisture, and finally covered by whitening or other suitable matter to prevent the varnish from adhering. In order to make use of the safety-fuse the miner unravels part of one end, and inserts this end into the cartridge containing the charge. He then squeezes the cover of the cartridge close against the fuse, and ties it tight with the unravelled strands. The proper length of fuse is cut off before placing the charge in the hole. Originally two sorts were manufactured, now there are three, for dry holes, damp holes, and for blasting under water. The great advantages of the safety fuse are that it can be used in damp holes, and the use of the needle is avoided; but they possess the disadvantage of increasing the cost, rendering the air bad, the covering smoulders or glows after the explosion, which in fiery mines would be a continual source of danger, though in such a case the use of powder itself forms the greater danger of the two.

A new safety-fuse, manufactured by William Mills and Co., consists of narrow strips of paper saturated in a solution of equal parts of potassic-chlorate, a ferro-cyanide of lead in alcohol, and surrounded by hemp, or the like, which has been dipped in tar. The ignition is transmitted with such rapidity that the cover is not ignited. Rjha, of Vienna, has invented a safety-fuse which is said to possess the advantage over Bickford's fuse that it leaves no oppressive smell behind, and that whilst it possesses sufficient stiffness for insertion in the bore hole it is flexible enough to be coiled up and carried in the pocket, and the covering is not also ignited. The fuse burns at the rate of about 3 ft. per minute, and stands the damp and wet of a mine very well, although when used for blasting under water it is usual and necessary to smear it over with india-rubber dissolved in sulphur. It is, however, 50 per cent. dearer than Bickford's, and as it burns without light or smell the miners cannot follow the point where it burns, which in case of supposed misfire, &c., must be considered as a disadvantage.

Whitehorn's Britannia safety-fuse consists of a core made up of a number of yarn threads dipped in a solution of saltpetre, which are twisted round a core of powder: the surface of the core is

covered over with tar or pitch, and then with two long strips of paper or felt. These two strips are cut so broad that they cover exactly one-half the circumference, and are pasted over. The core and covering are lastly surrounded by a covering of cotton, and the whole is then drawn through a bath of pitch or tar, to render it water-tight, which after being rubbed over with whitening or with gypsum is ready for sale. The advantages appear to lie in the protecting nature of the covering against damp, &c., and in the cheapness of the manufacture, but the disadvantage of the molesting nature of the products of combustion has hitherto prevented its extensive use in mines.

The chief advantages in the use of safety-fuses over the ordinary method are—the danger which always attends the use of the needle is avoided—in firing the comparatively small charges which are made use of in a mine the opening made by the needle, or the fuse hole, tends very much to reduce the effect, for after the burning of the powder in the usual manner in the straws the hole is open to a considerable extent, and the gases first developed can partly escape through this orifice, and besides the powder is by this means ignited at one end of the charge, and the decomposition of the whole mass takes place more slowly than if ignited in the centre of the charge, as in the case where the fuse is used—the loss of time occupied by the miner in filling the straws and making a slow match is avoided. The advantages are chiefly in quarrying and in open excavations, where the holes are of great depth, and the object is to loosen a large quantity rather than a definite portion, as is the case in the levels and workings of a mine, where besides there is often only one free surface to the portion intended to be dislodged.

**FIRING BY ELECTRICITY.**—It has long been a favourite idea with many persons connected with mining that if the holes which are being bored at the bottom of a shaft, or at the end of a gallery, are fired simultaneously not only is the time saved which is generally lost by the cessation of boring during the firing of one hole, but that a greater effect is obtained from the powder, due to the fact that the explosions are simultaneous. It is probably due to this opinion that the use of electricity for firing off charges is becoming more common. During the sinking of the Abercarn Pit, Newport, electricity was made use of in firing the charges. Two of Grove's batteries, on account of the greater strength and convenience of this form of battery, were used for this purpose, each containing six elements of zinc and platinum; the poles were connected to two long copper wires covered with gutta-percha, which were led down the shaft. A short cylinder, about 3 in. long, of elder, in which the two ends of the wire are inserted, is laid upon the charge. The wires are covered with gutta-percha, except at their extremities, which are united by means of a thin platinum wire. The lower part of the cylinder is filled with hunting powder, which surrounds the platinum wire. The cylinder is laid upon the powder at the bottom of the bore hole, and the wires must be sufficiently long to project out of the hole, and the tamping is placed over the charge in the usual manner. One of the wires from one of the holes is connected with that from another, so that only the two extreme bore holes have one wire each left free, and these are connected with the conducting wires laid down the shaft. As soon as arrangements at the bottom have been completed the current is closed at the surface, and the holes are thus fired off simultaneously. The connecting wires were generally so much injured as to be of no further use, and the cost of igniting each separate charge amounted to from 2d. to 3d. by this method.

Bornhardt, of Brunswick, has constructed an electric machine specially for mining purposes. It consists of a disc of hardened caoutchouc, with a rubber of prepared felt, the whole together, with the condenser, being enclosed in a box 16 in. long by 8 in. broad, by 12 in. deep, the cover fitting air tight. The friction disc, 9½ in. in diameter, is fastened on an iron axis, which fits into sockets in the side of the box, so that a small handle can be fixed on to the axis from without, without the necessity of opening the box. With eight turns sparks ½ in. long are obtained, and with 25 turns sparks 1 in. long are obtained. It is not specially required to isolate the conducting copper wires; they can be laid on wet stones, and still at a distance of 300 ft. be made to ignite simultaneously several charges. The wires have even been laid in snow, and at a distance of 50 ft. Ten cartridges have been simultaneously fired.

Herr F. Abegg, of Bistritz, in Bohemia, has often made use of electric machines for mining purposes. In the machines he used the disc was made of specially prepared india-rubber, and there were eight felt rubbers. The electricity was collected in a condenser of india-rubber 12 square feet area, so that a spark of but small intensity was sufficient. The machine was enclosed in a box 9 in. long by 9 in. broad by 4 in. deep, which was made air-tight, so that the machine could not suffer from damp. The box is provided with two handles, which are connected with the machine; one of these handles which passes through an india-rubber tube into the box can be drawn out to various degrees, thus regulating the tension in the condenser according to the number of holes required to be fired in open quarry work, and the like 30 shots can be fired, and about half that number in the mine. In charging the holes the lower part is filled with a mixture of one part of unpolished blasting powder and three parts of sawdust, and above that a charge of powder (unpolished) alone. The reason why unpolished powder is used is that graphite, with which powder is usually polished, is a conductor of electricity, so that if polished powder were used the current would not be broken, and, consequently, pass through the charge without a spark. On the top of the powder the cap to which the ends of the wire are attached is placed, and the tamping which is more or less damp is rammed down; this must not be rammed in too tight, as the slight conducting power of the powder is thereby increased. With a few turns of the machine the spark should spring across the ends of the wires in the cap exploding the charge. The conductors consisted of soft iron wire 2 millimeters (1-13th in.) thick, which was carried on wooden (hard) rollers, previously soaked in oil, at distances of from 30 to 40 ft., the last few feet could rest on the ground unless it contained metalliferous ore like to carry off the current. If the machine required a great number of turns to cause the spark to spring across there was probably moisture in the box or the friction disc required renewal, which with constant daily use was required every six months. In the former case the chloride of lime placed in the box to absorb the moisture required renewal. The caps used by Abegg consist of two fine iron wires attached to a piece of pasteboard 1½ in. long by ½ in. broad, with their ends 1 millimetre (1-26th inch) apart, the pasteboard between and under the two points is rubbed with graphite in order to facilitate the ignition, fine powder is laid on the ends, and the whole wrapped in a strip of paper which is coiled round, the out-side of the cap being covered with wax. When the spark springs across it does not ignite the powder direct, being incapable of doing so, but first makes the ends of the wires red-hot, and thus ignites the powder; this is facilitated by the graphite, which burns readily when the wires become hot. Such caps are only suitable for ordinary powder charges. This method of firing shots was the subject of very extensive experiments in the coal mines in the neighbourhood of Saarbrücken, which led to its general adoption in this district. The chief difficulty which was experienced was that sometimes one or two of the shots had remained unexploded; the remedy was found in the better insulation of the wires.

The above caps were suitable only for powder; for dynamite, &c., the cap consisted of a small lead cylinder, 2½ in. long, which contained a fulminating compound; two fine wires were inserted in the cap; to the ends of these longer wires were attached, and to isolate them they were fastened in slits cut in the opposite sides of a piece of wood ½ in. broad and 1-5th in. thick, the lead cap being attached to the end of the wood. In order to render the isolation more complete Abegg recommends the covering of the wood with a mixture of two parts of pitch and one of tallow. The stick is inserted in the hole in the same manner as an ordinary fuse. The wires from the machine are attached after the tamping, and after about fifteen turns of the machine the charges should explode. One machine should be capable of firing four shots at once. In the Westphalian mines where Abegg's method was tried the results were found not to be so favourable as at Saarbrücken; only two shots on an average could be fired at once. It is possible, however, that this may have been

due, as Abegg supposes, to the incomplete isolation of the conducting wires, which would, however, make this method of firing expensive (and he, therefore, recommends the use of telegraphic cable wire), and also to the presence of moisture in the machine. According to Abegg, when the caps are placed on the top of the charge of dynamite it often happens that the cap is pushed from the wood to which the wires are attached. In order to avoid this when firing dynamite charges by electricity, Abegg places a cap at the bottom of the charge; the dynamite charges are placed over these, and covered with a clay or paper stopper, after which the hole is tamped with small pieces of brick, &c. The piece hole, and possesses sufficient elasticity to render harmless the loss of the dynamite. This method of firing the charge at the bottom of the bore hole is said to have the advantage that the development of smoke, so that the workmen can return after the firing of a shot to the face.

## IMPROVED MINING MACHINERY.

It has frequently been said that wherever mines are found there you will also find Cornish miners, and it appears certain that whatever practical difficulties may be met with in the shape of stubborn ore or unfavourable locality, so far as obtaining the usual machinery is concerned, Cornishmen are always ready with a remedy. As a result many important improvements have been thought of. The names of Cornishmen are constantly appearing in various mining centres in relation to new inventions, and it seems that Mr. JOSEPH RICHARDS—who will be recalled by the readers of the *Mining Journal* from his being so long years manager of a large number of mines, and mineral agent to Fortescue—has been displaying his practical ingenuity at Battle Mountain, Nevada, where he is now engaged as superintendent of the Battle Mountain Company, which is composed chiefly of large pool capitalists, by inventing an improved concentrating mill.

The essential features of the mill are the novel combination and arrangement of devices for sizing, separating, settling, treating ore pulp, in order to concentrate and grade the particles preparatory to subjecting them to the reducing process. The invention, therefore, resolves itself into a milling operation, the object of which is the mechanical separation of the different grades and sizes of ore, and the elimination, before final treatment, of the gangue, or worthless portion of the ore. To those who process will prove invaluable. The ore is first passed through a Blake stone-breaker, and from this it is still further reduced passing through a pair of Cornish rolls with a stream of 10 water. Two sizing boxes are mounted at one end of the mill, and into these the pulp and tailings are delivered by spouts. These boxes are placed loosely inside of guides, and one rests upon a suitable platform. A stem is arranged to pass upward from each box, and on this stem is a tappet. A cam curved upon a horizontal shaft above each box, in the proper position to strike the tappets and lift and drop the boxes, in the manner of operating stamps in a quartz mill. Inside of each box two inclined screens are secured, one above the other, each alternate screen being inclined in an opposite direction. The fines from these screens is graded from the top down. An opening is made in the sides of the boxes at the foot of each screen, and a shoot from each opening down to an elevated tank, which is mounted on the floor below. By inclining each alternate screen in opposite direction one-half of the shoot and one-half of the will be on each side of the sizing-boxes. The pulp, therefore, falls into the sizing-boxes will be secured by the upper screen that only the coarsest portions will be delivered into the shoot and pass into the outside tanks. The second screen will rate a second grade, and its shoot will direct it into the tank of opposite side, and so on down, separating the grains according to their size, until the slimes pass off through a spout at the bottom of each sizing-box, which conducts them to a series of settling tanks. The pulp which accumulates in the elevated tanks is occasionally drawn off into a car, and conveyed to the opposite end of the mill where it is dumped in equal proportions into two spouts, which deliver the pulp into the concentrator; this consists of three tanks. Inside of the middle tank is a plunger, which is connected with a pump, with a crank shaft above, so that it is kept in constant motion. The outside tanks are connected with the middle tank by an opening at or near their bottoms, and a gate is arranged to regulate the size of these openings. The spouts deliver the pulp into the outside boxes, in each of which is placed a screen. A quantity of water is admitted into these tanks, so that the action of the plunger causes the pulp to be thoroughly washed and separated from any fine portion which might have found its way into the tanks. The portion of the pulp which remains above the screen is occasionally skimmed off and carried back to the spout at the top of each sizing box, where it is mixed with the slimes and is subsequently treated with them, while the portion which settles below the screens is drawn off through the doors or gates in a clean condition, ready for subsequent treatment. Two sets of these concentrators and washers are employed, one set being on each side of the mill, and each set serves to treat the pulp which is taken from the sizers. Usually the inventor constructs boxes with over spouts, which carry off the skimmings, and thus render the operation continuous.

The slimes which, as above stated, pass off through the spouts from the foot of each sizing-box, together with the settlings and washings from the concentrators, which have been added to them, are conveyed by a series of troughs to a tank, into the bottom of which a stream of water is delivered through a pipe which leads from an elevated reservoir. This upward-directed stream of water of the pulp, and by its upward action carries the lighter portions of slimes over the lower edge of the tank and through a spout at the top of a series of settling tanks. The first 10 settling tanks have a hole in its bottom, in which a tapering plug is secured. Each tank has a stem extending upward and passing through a cover, which extends across the top of the tank, so that the conical plug can be removed or lowered as desired, in order to adjust the opening according to the quantity of pulp it is required to pass off. The stuff which passes through these holes is received in closed tanks below, in which the particles will settle to the bottom in a properly cleaned and concentrated condition, leaving the lighter portions on top. The heavier portions of the slimes delivered into the tank by the spouts will settle down through the bottom of the tank, and be conducted through a spout at the bottom of the tank, from which it overflows into another tank, in a fit condition to be subjected to the reduction process.

This system of ore washing, concentrating, and sizing apparatus is nearly automatic in its operation, so that the ore is put in a condition for treatment at a slight expense. This concentrator mill was erected and started to work in the latter end of June, 1871, and has been in successful operation ever since. The ores therein have been low-grade copper ore, from 6 per cent. up to 10 per cent. This ore is usually manipulated so as to bring 5 or 6 tons into the mill. The ore, after concentration, assays 30 per cent., sometimes 35 per cent., and sometimes less, according to the grade of the ore worked. The ores are first crushed in a Blake crusher, and then by Cornish rolls to from ½ in. to 1-12th in. in size, depending on kind and quantity of rock; any other size for any other kind of ore may be found advantageous. After the ores are crushed the largest portions are made to undergo a jigging process, which concentrates it to a certain extent. The slimes are most effectually treated by a very simple operation, which separates all grit and mud, when both can be removed by buddles, &c., which are very simple in operation. The process is known as the wet concentration process.

With regard to the buddle the improvement consists in a arrangement for automatically discharging the pulp upon the

\* Being Notes on a Course of Lectures on Mining, delivered by Herr Berggrath, Dr. von Grottebeck, Director of the Royal Bergakademie, Clausthal, The Hartz, North Germany.



The CHAIRMAN said—Gentlemen, this is the first time I have had the honour of meeting you as the Chairman of the company, and we deeply regret that your late Chairman—Mr. White—was obliged to leave us through ill health, for his valuable services and eminent abilities have been a great loss to us. When we last met you were informed that certain proposals had been made to your board by the Chairman of the Flagstaff Company, coupled with an urgent appeal that we should at once, without a moment's notice, without any enquiry, upon a mere telegram, and under an alleged peril of utter extinction if we delayed, blindly surrender your property, absolutely and entirely, to a complete stranger to us—his manager, Mr. A. G. Hunter, upon most onerous and exorbitant terms. These demands, though supported with all the weight and eloquence of the Flagstaff Chairman, were declined. You were informed that other negotiations were then pending with a substantial London firm for the leasing of your mines for a term of years, and a director was selected by the shareholders then present to join the board and assist in carrying out the proposed arrangements. These arrangements fell through, and you will see in the sequel that it was most fortunate for the company that it so occurred. In the report circulated a full description is given of your valuable property, and I shall now place before you such further information as will enable you to better understand your position. At the time of our departure for America the company was represented to be in a most forlorn condition. Their property was attached, and because your board, as already explained, had declined to accede to Mr. Hunter's summary demands judgments had been entered against your company for a large sum; all your personal property had been sold off beyond redemption, and the sale of your real estate would speedily follow. One correspondent stated that it would require 10,000*l.* to clear the pressing local debts, and 5000*l.* more to start the mine. Another said he thought a sum of not less than 15,000*l.* to 20,000*l.* would be required to clear the mine. The company was pronounced ruined, their case hopeless, and all this destruction arising from the indifference of shareholders and apathy of directors; and then with sublime naïveté one writer generously offers to lease the lost and ruined concerns for the company for ten years, at one-half the net profits, and manage them for an additional 1500*l.* a-year, on condition that we sent him out 15,000*l.*, while his magnanimous colleague strongly recommends us to appoint his brother as our solicitor, at 1000*l.* a year. It is remarkable that in the letters just referred to nothing was specifically declared regarding the judgments and debts of the company; no particulars were given, nor was it stated on whose account the judgments and sales were being made, but it was left to be inferred that all were new and of recent creation. At the same time your board had grounds for believing that these statements were exaggerated, if not departures from facts, and that the company were far from being reduced to the desperate condition described. Moreover, from the anxious solicitude evinced for your welfare by strangers, and the eagerness displayed to get possession and control of your property, it was manifest that it must be of very considerable value. A few days after my arrival at Salt Lake City, and taking possession of your mines, it was found that upon a judgment for 1415*l.* purchased in by Mr. Hunter, all your personal property, to the value of about 1800*l.*, had been sold off by him absolutely and without redemption on Feb. 19 last, for the nominal sum of 57*l.* This had been bought in by the solitary bidder, Mr. Hunter, who has doubtless explained all this to the Flagstaff Company. A portion of this property—namely, the ore on the dumps—Mr. Hunter re-sold for about one hundred times what it cost him; another part (the pumps) was removed to the Flagstaff Mine, and are now pumping their water instead of ours, and the residue, including the engine bought in by Mr. Hunter for 25*l.*, he offered to re-sell to the company for 2*l.* The engine was sold to a man who had no business with it, and was rendering the connecting rod and cylinder-cover, in order purposely to prevent the company from making any use of the same. It was further ascertained that on subsequent dates the mines were sold by Mr. Hunter on the above and another judgment for about 2000*l.* These sales were subject to redemption by the company in six months—on Sept. 7 and 15 last, and have been duly protected and redeemed. Besides there was an old claim renewed by the Flagstaff Company for 3704*l.*, with interest. This, it is notorious, is an unjust claim, based on a transaction regarding some ores that occurred about four years ago. It was, moreover, adjusted at the time, and there was no ground for the Last Chance by the Flagstaff at the time of settlement, and that effect was made at the time, and handed over to the retiring manager to his successor in writing. These matters are well known, and hence the subject was considered of no moment by the boards of the two companies for the time being, and mutually allowed to remain quiescent. Under a change in the Flagstaff direction and to the Hunter management this long-dormant question has been re-opened, as a means to an end, and when it came before the Salt Lake Court in March last the Judge refused execution at first, owing to lapse of time, but afterwards granted an adjournment for 30 days. In the interim Mr. Dunne, acting with Mr. Hunter, illegally declares himself our attorney, turns out our own solicitor, and enters a judgment against you for 350*l.* He has also the private attorneys, Messrs. Rosborough and Merritt, who also act conjointly with the Flagstaff attorneys, are appointed to appear for us on the adjournment. Under such a pretentious defence, when the case came on again for hearing execution was allowed to issue, and the mines and furnaces were sold by the Flagstaff Company for 5000*l.* The Flagstaff Company though doubtless aware of these facts, maintain their claim. It has, therefore, been found necessary, in the protection of your interests, to file a bill against the Flagstaff Company, to obtain an injunction to set aside this judgment and sale, and the Court has granted permission to move for the same. As our friends and neighbours are investigating and fairly adjudge our case, and that the Flagstaff Company will not do so—nothing very considerable. It may be added here that we have also a claim against the London firm, previously referred to, for serious damages, owing to the irregularities of their agent, Mr. Dunne, in America, but this will be best explained to you by our solicitor, if you think it desirable that the question should be gone into at this meeting. You will thus perceive that, apart from the very questionable Flagstaff claim, and any claims of Mr. Davis or his agents, the local, just, and pressing liabilities stated to amount to from 10,000*l.* to 20,000*l.* did not exceed 2000*l.*, and that this has not been for an unwarrantable and unauthorised interference in your affairs, and that the duties would have been equally incumbent on them, and that the balance could have been easily adjusted. The company therefore, at the present moment would not have been called upon for a single penny. As matters stand, however, the Flagstaff Company's late manager in spite of professed friendship makes a large profit out of the Last Chance Company's personal effects, throws on us the additional burden of raising funds to replace machinery, tools, stores, &c., sacrificed by him, and saddles the shareholders with providing for debts of 2000*l.* at the risk of losing their property, which debts he could have nearly wiped off with the assets at hand. It remains for Mr. Hunter and the Flagstaff Company to reconcile these acts with their professions, and with the amiable proffers of assistance, but the duties would have been equally incumbent on them, and that the balance could have been easily adjusted. The company therefore, at the present moment would not have been called upon for a single penny. 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time mutually disastrous with judgments pending against us, and which must be met by fixed dates. After having litigated the accounts and fully argued the various points it was, with considerable trouble and difficulty, finally arranged that Mr. Davis should reduce his claim by 10,000, from 41,938, to 31,938, and take judgment accordingly. It was further arranged that payment for this sum should be taken out of the mine, the profits being equally divided between the Last Chance Company and Mr. Davis until the amount was paid off, with interest at 6 per cent., that the management should be carried on conjointly, and that any working capital required should be a first absolute lien or charge on the property of the company, Mr. Davis foregoing his rights for that purpose. The heavy liabilities on the mine being thus adjusted, without causing any pecuniary pressure upon the shareholders, and satisfactory arrangements having been made regarding the capital to be raised, the way is now completely cleared for considering the question of the funds required, and the best means of procuring the same. The sums will be rounded as follows. First of all, we shall require 2000, to refund the sum advanced to redeem the judgments we have been so scandalously victimised by the Flagstaff Company's late manager, and which fell due last month. It was absolutely necessary that these judgments should not be redeemed, otherwise your property would have been sacrificed and irretrievably lost. As time was pressing, it was arranged with Mr. Davis to find these amounts pending the raising the same by the shareholders. We, therefore, really must find this money, for it has been advanced on the express condition of its being refunded by the shareholders. Besides this sum, we shall require from 4000, to 5000, to replace tools, stores, machinery, pumps, &c., with fixings complete. This will bring the sum which we require to 6000, to 7000. We propose, however, to make it up to the sum of 10,000, to cover the sums already subscribed by the shareholders to meet liabilities in London, as also to allow a margin for working capital, which would otherwise have to be arranged for locally, at exorbitant rates and interest. The point then to be considered is whether in raising this sum, the principal and interest should be paid off in one year, which can readily be done or spread over a term of (say) four or five years. By the former plan no dividends will be payable the first year, and by the latter dividends on the whole share capital can be resumed at an early date. Doubtless the latter plan will be the best, because, besides admitting of early dividends, it will afford the shareholders who assist the company in its present need the means of securing a liberal and safe return for the money invested. There can be no doubt about the security for the 10,000, being ample and substantial. There is sufficient ore now proved, the profits on which will more than cover the amount twice over, and the working of the mine can be very easily so arranged that enough ore should always be held in reserve in the mine against the sum raised until liquidated. For my own part, I am perfectly satisfied that you have a sound and valid security for investment. Yours is not an untried mine. It is a great fact. It is a mine noted in the district for its wealth. In my estimate I have been particularly guarded. The measurements and values have been taken much below the actuals; but even with this reduction the calculations show that the value of the ore proved amounts to over 150,000, the net profits on which, after payment of all the expenses, will be about 70,000. Yet you will have seen that in my report I have, perhaps, over cautiously put down the whole value of the ore at merely the amount of 50,000. That is to say, the quantity is kept within a sum that the mine actually produced at the close of the year 1873. At that time, however, the mine had been worked to a depth of only about 200 feet, whereas it is now tested to three times that depth, and hence it is only legitimate to expect a proportionate ratio of increase in future returns. You will, doubtless, therefore, agree with me that we shall ere a long way on the safe side by taking the value of the ore proved at only 50,000, whereas the chances are all in our favour that this sum will be at least doubled, if not trebled. It is my firm conviction that there is enough ore now in reserve to pay off the 10,000, we propose to raise, pay off Mr. Davis, and pay dividends for two years at the rate of 15 to 20 per cent. per annum over our entire capital. There is one more point to impress upon you—the advantages to be gained by the shareholders subscribing the funds now required. It is most important that you should yourselves provide the money, so as to retain within your own power the means of absolutely controlling the mine. The funds are urgently needed to start work, and to speedily reap the benefits of the past three years of development. We propose that whatever sum is not taken up by the shareholders within 14 days to offer to the public. It will, of course, be preferable for you to find the whole, for you will readily understand how injurious it will be to your best interests to allow others to come in and secure a first mortgage over your very valuable property. The Chairman then read the resolutions which would be submitted to the meeting, and said that they could at once commence taking one out of the mine if the necessary funds were raised. Of course, it would be better if the whole of the 10,000 were raised, but if 8000, or 7000, were subscribed it would be sufficient to get the company out of difficulty. In conclusion he moved—"That the report of Mr. Adley be and the same is hereby adopted, and ordered to be entered on the minutes of the company."

Mr. PORTER seconded the motion, which was carried unanimously. The CHAIRMAN then proposed "That the arrangement with Mr. Davis be and the same is hereby adopted and confirmed, and declared to be binding on the company." Mr. DAVIS seconded the proposition.

Mr. SNELL asked if he had understood correctly that Mr. Davis had consented to the arrangement after he had a judgment for 21,000. The CHAIRMAN said that was so.

Mr. SNELL asked if the judgment had been given by the courts in Salt Lake City? The CHAIRMAN said it was given in New York City.

Mr. SNELL questioned the right of the directors to borrow this 31,000, of Mr. Davis. The SECRETARY said the company could not get out of it. It was an acknowledged debt, and the arrangement was made provided that Mr. Davis took 10,000 off his claim.

The CHAIRMAN remarked that for the past four or five years the company had gone on under the arrangement with Mr. Davis, and it was therefore a matter to raise a question with respect to it. He thought Mr. Davis had acted very liberally in taking off 10,000 from his claim. Mr. DAVIS said he took it that it was a debt previously acknowledged, and not money now borrowed from Mr. Davis. The SOLICITOR: That is so.

Mr. SNELL asked if the meeting could legally pass the resolution proposed by the Chairman? The SOLICITOR replied that the meeting had ample power to pass the resolution. The proposition, having been formally protested against by Mr. SNELL, was put to the meeting.

Mr. PORTER proposed "That the sum of 10,000, be borrowed by the company on mortgage debentures bearing interest at the rate of 4 per cent. per annum, and secured by a first charge on the mines and other property of the company." After some conversation the rate of interest was fixed at 15 per cent., and it was decided that the debentures should be issued at 10 per cent. discount. With these additions the proposition was carried, with one dissentient.

The CHAIRMAN proposed "That the interest on such mortgage debentures be payable half yearly, and the capital in five years at the rate of 20 per cent. in each year, the debentures to be drawn in half yearly drawings, and paid as drawn." Mr. PENNINGTON seconded the proposition, which was carried.

The CHAIRMAN next proposed "That the said mortgage debentures be offered in the first instance to the shareholders, and that those not taken within 14 days from the date of notice to the shareholders be issued to any other person applying for them." Mr. STEPHENS seconded the motion, which was carried.

The CHAIRMAN then proposed "That the directors be authorised to make all necessary arrangements for raising the said sum of 10,000, as nearly as may be in accordance with the above resolutions, and to execute all deeds and do all acts necessary for the purpose." Mr. SHEPHERD seconded the motion, which was carried.

Mr. SNELL asked if the 10,000, proposed to be raised by the issue of debentures would be a first charge upon the property of the company? The CHAIRMAN replied that the debentures would be prior to everything else, including Mr. Davis's claim.

A short discussion ensued, in the course of which Mr. Shephard, Mr. Bird, and Mr. Pennington, referred to the excellent services rendered to the company by the Chairman, especially in visiting the mine and in making arrangements with Mr. Davis.

On the motion of Mr. PENNINGTON, seconded by Mr. TOWNE, a vote of thanks was passed to the Chairman. The meeting then terminated.

#### CARON LEAD MINING COMPANY (LIMITED).

A numerously attended meeting was held on Tuesday, at Aberystwith, of the shareholders in this undertaking, many of whom had previously visited and examined the mine both underground and at surface. Amongst those present were—Messrs. R. Simpson, Manchester; Pemberton, Mold; Brooks, Ros; Bowman, Kenworthy; T. Gundry, W. Gundry, Lunders; Davey, Bedford; J. Atwood, Gwynne, Vaughan, Kerly, &c. There were also present the following professional gentlemen, well known from their connection with mining in the Cardiganshire district:—Mr. John Kitto, M.E., of Llandovery; Capt. Frank Evans, Capt. Nicholas Bray, and Capt. John Owen.

Mr. BROOKS (the chairman) stated that the company had been most successfully formed, the whole of the shares having been applied for in a few days, and that all had been allotted, and the share list closed. The company was fully registered, with limited liability, and no shareholder could be liable for more than the amount of his shares. The purchase of the property had been satisfactorily completed, and the payment was to be entirely in shares in the company, and he considered this the best evidence of the vendors' faith in the success of the concern, as should it not bear out what had been said of it, of course, the shares would prove unproductive. Mr. John Kitto had been appointed local manager, and expressed great confidence in the concern. He stated it was one of the best young mines he had ever seen, and the other practical gentlemen who had inspected it gave a very encouraging opinion as to its future, so taking all things into account and remembering that ample working capital for every purpose had been subscribed, he thought the shareholders were to be congratulated upon their unusually promising future. Mr. Kitto, M.E., stated that the mine at the present time shows much more ore ground discovered and laid open than was visible at the Grogwinion Mine when he first undertook its management, and also that the Caron lode and the Grogwinion lodes, besides running parallel to each other, were exactly similar in their geological composition and metallic contents, except that for the shallow depth of the present workings Caron is much richer than Grogwinion was at the same stage of development. He had great faith in the future of the mine, and he would even go so far as to say he believed it would prove as productive as its neighbour Grogwinion. He was aware that that might be looked upon as a sanguine prediction, but he had considered what he was saying, and was prepared to stand by it. Capt. Frank Evans, of Oswestry, said he had that day examined the mine, and was pleased with its appearance. He found

the bottom of the mine much richer than the adit, and he advised that no time should be lost in sinking deeper, when he felt confident good results would be obtained. Capt. N. Bray, of Powell United Mines, who had been underground that day, spoke in favour of a spirited development in depth, as also did Captain Owen, the resident manager of Grogwinion Mine, who had had long acquaintance with the Caron and other mines in the district, and had carefully studied their characteristics, and particularly as to the similarity that existed in the well-defined parallel lodes, nearly all of which had proved very productive; and the Caron lode appeared to possess all the necessary elements to become one of the best that had ever been worked in Cardiganshire. Several other gentlemen who had visited the mine addressed the meeting, and their testimony proved unanimously that the property was one of no ordinary merit, but one that, with liberal and energetic development, is likely to prove an important and permanent success. It may be mentioned that the mine is located a few miles south of the Lisburne and Grogwinion mines, and contains several lodes running parallel thereto, that it is well situated, being close to good roads, and only about three miles from a railway, and that a great deal of valuable development work had been done by the former owners which will be utilised by the present company.

#### GORSIEDDA JUNCTION AND PORTMADOC RAILWAYS COMPANY.

The ordinary general meeting of shareholders was held, yesterday, at the offices of the company.

Mr. J. STEWART in the chair.

The CHAIRMAN having declared the meeting duly constituted, The SECRETARY read the notice convening the meeting. The directors' report, which had been circulated amongst the shareholders, was taken as read.

The CHAIRMAN moved the adoption of the report, which was seconded by Mr. TAYLOR, and carried.

The CHAIRMAN said that as it was hardly worth while in the case of such a small company as theirs to hold half-yearly meetings he moved the following resolution:—"That under the powers given to the company by Section 66 of the Companies Clauses Consolidation Act, 1845, the future ordinary general meetings of the company be held annually, subject to the right of the directors at any time to convene the meetings half-yearly."—The motion was seconded by Mr. TAYLOR and carried.

On the motion of the CHAIRMAN, the retiring director, Mr. C. Barton, was re-elected. Messrs. F. Bellairs and F. Logan were then elected to fill the vacancies in the board.

The auditor, Mr. H. L. Morgan, was re-elected for the ensuing year, and ten guineas per annum awarded as remuneration.

The usual vote of thanks to the Chairman terminated the proceedings.

#### HULTAFALL MINING COMPANY.

The First Ordinary General Meeting of Shareholders was held at the Offices of the Company, Austin Friars, yesterday, Mr. G. BATTERS in the Chair.

The notice calling the meeting was read by Mr. W. J. LAYINGTON, the secretary.

A letter was read from Mr. Huddleston, one of the directors, apologizing for being unable to attend the meeting.

The CHAIRMAN said that Mr. John Maxfield, another of the directors, was also absent, being in Sweden, where he had been attending to the interests of the company without remuneration of any kind. This was a statutory meeting, called in compliance with the Act of Parliament, more for the purpose apparently of enabling the directors to meet the shareholders than for any other purpose. The directors had no accounts to present, and the company had only been in existence four months, but he might state a few facts which would be of interest to the general body of shareholders. Before taking over the property the directors had the mine inspected, and also personally visited the same. Capt. Southey, of West Chiverton; Capt. Waters, of Roman Gravel and Tankerville; and Mr. Currey Gregory, of Glasgow, had also visited the property, and so also had many of the shareholders; amongst others, Mr. Jackman, of the Stock Exchange, who had written to say that since his visit he had increased his holding, so high an opinion had he formed of the mine. The latest news from the mine had been received from Mr. John Maxfield, whom he supposed for the present he must call their managing director, in which he stated that all the fears on the score of the mines might be set at rest, as the ore now coming out was grand, and Bankhardt was afraid they would not have room to stock it. Mr. Maxfield also wrote that the Doctor had assayed the ore at 47 per cent. of lead, 3 per cent. of zinc, and 31 ozs. of silver. Thus the lode in the bottom of the shaft was producing a larger quantity of lead than at any former period, and was, for the width of the lode, a solid mass of lead and blende. There was now at the surface about 1000 tons, or upwards, of rich lead and blende ores, waiting for the erection of the dressing machinery to render it marketable. And not only had this been done in a very short space of time, but the shaft, for the depth, had been cased, and divided from the bottom to the top in three compartments, and a proper covering, or shelter, or house, had been built over the shaft, and was now nearly completed; and various other preparatory works had been carried out to enable the company to carry on the sinking of the shaft and the raising of ore during the winter months. A good deal had been said about the winter in Sweden, and the inability to work in that season. He had not only visited the mine on two occasions himself, but Mr. Bratwell and Mr. Maxfield had also visited the mine, together with many individual shareholders, who took shares in the company after having so visited the property, and they could also bear testimony that the Vieille Montagne Company, who owned the adjacent mine, carried on their works, without let or hindrance, during both winter and summer. He need not refer to the extraordinary discovery which had been made in Vieille Montagne, where 20,000 tons of blende annually were sent away, and nearly 6000 tons of lead; but they did see there, in one of the mines recently started, masses of mineral which were calculated to weigh not less than 50,000 tons. They were so gigantic that one could scarcely comprehend them, and the dressing floors of that mine were the most perfect of any mine in Europe, and perhaps of any in the world. But to come back to the doings of their own company since this company took possession of their property. He might say, in passing, that the company had now fully taken over the property, and paid for it, and no opposition was anticipated. The Hultafall Mine comprised the enormous Marsta estate, and the Government title had also been obtained to the Maxfield Mine, and as far as care and prudence could secure free, perfect, and undisturbed way and control over property in any country, he thought it had been obtained in this mine. As soon as the company took possession, their first step was to carry out the recommendation which had been given them by Capt. Southey, of the West Chiverton, Capt. Arthur Waters, and Mr. Currey Gregory—namely, to send out, *en bloc*, dressing machinery capable of reducing 60 tons of mineral per day. Sixty tons per day from an ordinary lead mine would give but a small yield in the dressed material; but in the ore from this mine the returns would be what he might almost characterize as enormous, inasmuch as the average yield of the lode stuff would produce upwards of 50 per cent. in dressed mineral—that was in blende and lead—thus giving 30 tons of dressed mineral per day, equal to 800 or 1000 tons per month, three-fourths of which might be fairly reckoned upon as blende, and one-fourth or one-fifth as lead. In saying that he was putting the figures at a very low ratio; but taking only half that quantity, and dressing off only 30 tons per day, that ought to give them at least 400 tons of dressed mineral per month, which would be about 300 tons of blende, and 100 tons of lead. Reckoning the lead at £15 per ton, and the blende at £4 per ton, although a ready market could easily be found at a much higher price—but reckoning them at that price it would give a total of £2700, or a profit of £2000 per month, or 10s. per share per quarter in dividend. That might be looked upon as the minimum which might be expected, but the directors expected twice that amount. They ought to be able to dress 60 tons per day, and the profits on one month set aside ought to be almost double. The capabilities for dressing were excellent, and Capt. Waters told him he could see no difficulty, when the mines were properly opened up all over, of giving a return of over 200 tons per day. These were figures of great magnitude, but he saw no reason to doubt the facts; and facts they were. This mine possessed what few mines possessed—namely, the ore to go to the dressing floors in apparently inexhaustible quantities, as far as practical purposes went in their own time. That being the case, it was only for the company to erect the most perfect dressing machinery which was known in this present age of science, and render the metal marketable as cheaply and quickly as possible. That was being done, and a large portion of the machinery would be shipped by steamer from Hull to-morrow, and the balance would be sent the following week. Four of the most improved boilers which England could produce were being sent out, for economy in fuel, and portability in transit; the steam engines were of the same

improved type, and the machinery at the mine would be of the colliery type, at the large masses of stuff they had to deal with, and the company had those of Green of Aberystwith. At the Vieille Montagne Company's works, a portion of the blende was sent away in a calcined state, and a large portion, uncalcined state, and so rich were the deposits that a large quantity was sent to Belgium in the stone. The directors had had their attention called to the fact of the calcination of the blende. It was known that Dr. Oxland's new process was being used at Devon Consols for arsenical pyrites, at another mine near the same place, and was also used in some foreign mines in the reduction and refining of copper pyrites. Dr. Oxland had been consulted, and his report received placed in the hands of the shareholders; and Dr. Oxland's report received doubt whatever that, with some slight improvements in his calciner, he could save no reason to doubt that they would be able to bring the mine into a profitable throwing off the silver and working it up to a produce of over 60 per cent. per ton, which would make the ore marketable, even at the present low price of silver, and worth between £6 and £7 per ton, at a cost of a very few shillings per ton. As far as labour was concerned, they had better labour, and so they had a mining labour in England, at a little more than half the price, and the average price paid at the mine for labour was about 2s. per man per week, and the cost of the transport from the mine to this country, including navigation, freight to Hull, and so on, would not exceed 11s. or 12s. per ton with regard to labour, they were favourably situated; whilst as to the transport it was a very immaterial matter, as it would only a little more than the ordinary transport of metal from the mines in Yorkshire and Durham, and smelting districts in North Wales, or those scattered over our own country, had now laid before the shareholders what had been done during the past months. The capital of the company was comparatively small; it was divided into 12,000 shares of £5 each, making 60,000, and, with economy and good management, he saw no reason to doubt that they would be able to bring the mine into a profitable giving off the silver and working it up to a produce of over 60 per cent. per ton, which would make the ore marketable, even at the present low price of silver, and worth between £6 and £7 per ton, at a cost of a very few shillings per ton. 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**A NEW USE FOR TEA.**—Mr. Rule has recently been in London, and he put himself in communication with the Chinese Embassy for the purpose of suggesting to them the advantage there would be if tea was sent from China in tin boxes, instead of the present wooden boxes, lined inside with lead foil. Tin boxes would be cheaper, and the strength and flavour of the tea would be better preserved, which is a very important matter. The suggestion has been well received, and as the tea which the present tins are made is becoming exhausted in China, it is believed that ere long they shall be sent in tins. Should this be so, it will help largely to the consumption of tin.—*West Briton.*

**HOLLOWAY'S PILLS** are the medicine most in repute for curing the multifarious maladies which beset mankind when dry sultry weather so suddenly gives place to chilly, drenching days. In fact, these pills offer relief even if they fail of proving an absolute remedy in all the disturbances of digestion, elimination, and menstruation, which are the chief causes of the popular ailments. Under the genial, purifying, and strengthening powers exerted by the plentiful moisture the tongue becomes clean, the appetite improves, digestion is quickened and assimilation is rendered perfect. These pills possess the highly valuable property of restoring the system to its normal, well-regulated condition, carrying purity, strength and vigour to every tissue of the body.

Date.		Mines.	Tons.	Price per ton.	Purchasers.
Oct. 11	—	Kingston Consols	8	£15 1 6	Nevill, Druear, and Co.
		ditto	5	10 1 6	ditto
11	—	New Bronfloyd	25	14 0 0	Panther Lead Company.
18	—	Foxdale	7	14 0 0	Quirk, Barton, and Co.
	—	Van	50	1 13 6	Adam Eyton
	—	ditto	100	13 3 6	ditto
	—	ditto	100	12 12 6	Panther Lead Company.
	—	ditto	60	1 15 6	Sheldons, Bus, and Co.
	—	ditto	60	14 6	ditto
	—	ditto	60	13 7 6	Weston, Son, and Co.
	—	ditto	60	13 3 6	ditto
	—	ditto	51	13 0 6	ditto
	—	Tankerville	100	12 10 0	George Burr.

BLENDE.				
Date.	Mines.	Tons.	Price per ton.	Purchasers.
Oct. 4	Cwmbyr.....	29	2 11 6	Swansea Vale Selter Co.
11	Kingston Consols ..	30	2 10 0	Vivian and Sons.
	— ditto .....	3	2 14 0	— ditto .....
15	Cwm Eilan .....	18	3 11 6	Swansea Vale Selter Co.
18	— Van .....	75	2 15 6	Villiers Selter Co.
	— ditto .....	75	2 14 0	Bagillt Smelting Co.

PERUVIAN TIN ORE SOLD IN LIVERPOOL.					
Date.	Tons.	Price per ton.	Purchaser.		
Oct. 17	4 1/2	£44 5 0	Williams, Harvey, and Co.		
	1 1/2	41 2 6	ditto		
	6	45 2 6	ditto		

**COPPER ORES.**  
Sampled Oct. 3, and sold at the Royal Hotel, Truro, Oct. 18.

Mines.	Tons.	Price.	Mines.	Tons.	Price.
Devon Great Consols.	1 6	£1 5 6	Marke Valley	30	£5 2 0
ditto	101	1 14 6	ditto	28	1 8 0
ditto	92	1 5 0	Wheal Crebor	108	2 14 0

ditto	86	1 13 6	ditto	70	2 18 0
ditto	80	1 12 0	ditto	66	2 0 0
ditto	75	4 16 0	ditto	41	0 14 0
ditto	74	1 10 8	Glasgow Caradon	75	4 7 0

ditto	74	1	9	6	ditto	70	3	1
ditto	73	1	9	6	ditto	72	3	13
ditto	65	4	1	0	ditto	64	3	15
ditto	64	1	5	6	ditto	24	3	3
ditto	61	4	14	8	ditto	24	1	14

ditto	61	3 13 6	Gawton	62	1 14
South Caradon	76	3 17 6	ditto	61	2 5
ditto	74	3 18 6	ditto	48	1 17
ditto	58	9 13 0	ditto	37	2 17

ditto	51	4 17 6	Hingston Down	62	1 13
ditto	55	9 11 6	ditto	56	1 18
ditto	54	4 14 6	ditto	38	1 19
ditto	50	4 1 6	Phoenix	84	2 13

ditto	46	4	2	6	ditto	36	6	11
Marke Valley	87	2	7	6	West Maria & Fortescue	70	2	18
ditto	74	3	0	6	ditto	46	1	10
ditto	61	2	19	6	Bedford United	78	3	6

ditto	45	3 10 0	Prince of Wales	28	2 12
ditto	25	2 16 0	Wheal Edward	9	2 0
<b>TOTAL PRODUCE.</b>					

Devon Great Con. 877	.....	£1963	0	6	H ngston Down ... 156	.....	£ 286	14
South Caradon ... 470	.....	2597	16	1	Phoenix .....	120	.....	449
Marke Valley .....	360	.....	1060	8	0	West Maria, &c ... 116	.....	274
Wheal Crogen .....	985	.....	621	8	0	Bedford United .....	72	.....

Wheat Croft .....	203	601	8	0	Bedford United ...	18	...	201	8
Glasgow Caradon. 235 .....	904	13	0	Prince of Wales ...	28	...	73	10	
Gawton .....	193	403	7	0	Wheat Edward ...	9	...	18	4

Average standard .....	£ 94 10 0	Average produce .....	67
Average price per ton .....	£3 1 0		
Quantity of ore .....	2924	Quantity of fine copper 180 tons 7 cwt	
Amount of money .....	£8951 1 0		

LAST SALE.—Average standard ..... £ 88 5 0 | Average produce..... 8  
Standard of corresponding sale last month, £ 88 0 0—Produce, 6½

COMPANIES BY WHOM THE ORES WERE PURCHASED.

Names.	Tons.	Amount.
Vivian and Sons.....	812	£2492 10 0
Grenfell and Sons.....	677½	2468 5 0
Nevill, Druce, and Co.....	419	1002 12 6

Williams, Foster, and Co.	761	2166	13	0
Mason and Elkington	70	204	15	0
Charles J. Lambert	184½	616	5	6

Total .....	2024 .....	£8951	1	0
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NO SALE on Thursday next, October 25.

Copper ores for sale on Thursday next, at Tab's Hotel, Rearrath.—Mines and parcels.—Mellanear 498—West Tolgus 303—West Seton 236—East Pool 187—South Crofty 147—Carn Brea 45—West Roskear 27.—Total, 1440 tons.

**COPPER ORES.**  
Sampled Oct. 3, and sold at Swansea, Oct. 16.

Mines.	Tons.	Produce.	Price.	Mines.	Tons.	Produce.	Price.
Beits Cove	121	6	£3 7 0	Cavera Ore	85	8½	£3 8
ditto	141	6	3 7 0	ditto	85	6½	3 9
ditto	121	6	3 7 0	ditto	85	6½	3 7

ditto.....	120	6 1/8	3 7 6	Ajustrel.....	99	5	2 9
ditto.....	108	7 1/2	4 2 0	ditto.....	99	5	2 8
ditto.....	108	7 1/2	4 2 6	ditto.....	99	5	2 11
ditto.....	107	7 1/2	4 5 0	Kueckmahon 116	10	5	18

ditto.....	103	73%	4	5	0	ditto.....	87	4%	2	1
ditto.....	102	73%	4	4	0	ditto.....	101	11%	7	4
Union Ore ..	81	63%	3	3	3	Copper Ore..	34	10%	5	17
ditto.....	81	53%	3	3	4	ditto.....	33	13%	11	9

ditto.....	80	5 7/8	3	3	0	ditto.....	90	5 7/8	2	19
ditto.....	80	5 3/4	3	4	6	ditto.....	93	5 7/8	3	1
ditto.....	80	5 3/4	3	4	6	ditto.....	92	5 7/8	3	1
ditto.....	86	5 3/4	3	2	6	Burnt Ore.....	156	2	0	11
ditto.....	84	5 1/2	3	3	0	Alumina.....	80	2 1/2	3	14

ditto.....	86	5%	2	0	6	Algerian Res. ....	50	8%	1	17
ditto.....	86	5%	2	0	6	ditto.....	40	3%	1	13
ditto.....	85	5%	2	0	6	Cronebane.....	96	2%	0	11
N. Quebrada. 84	.....	7%	4	1	0	Berehaven ...	72	13%	7	19

ditto	83	7½	4	2	0	Telladella	26	9½	6	4
ditto	83	7½	4	6	6	Copper Reg.	8	33	20	0
ditto	94	7½	4	2	6	ditto	3	47½	28	9
ditto	93	7½	4	2	6	ditto	5	32	19	9

Cavera Ore...	86	.....	6½	.....	3	9	0	
<b>TOTAL PRODUCE.</b>								
Betts Cove Ore ...	1011	.....	£383	.....	5	0		
Burnt Ore .....	156	.....	£	89	.....	14		

Union Ore .....	265	2070	13	0	Algerian Residues .....	129	210	0
New Quebrada ...	437	1810	17	0	Cronebane Ore .....	98	55	4
Cavera Ore .....	341	170	1	6	Berchaven Ore .....	72	57	8
Aljustrel Ore .....	297	740	0	6	Telhadella Ore .....	25	130	0

Knockmahon .....	254 .....	1492 17 8	Copper Regulus ...	16 .....	842 12
Copper Ore .....	252 .....	11 4 17 0			

COMPANIES BY WHOM THE ORES WERE PURCHASED.

Names.	Tons.	Amount.
Copper Miners' Company .....	—	£ — —
P. Grenfell and Sons .....	654	3,184 10 6
W. A. Brown and Co. ....	509	2,285 3 0

Nevill, Drue, and Co.	67 1/2	2,158	0	8
Vivian and Sons	1873	4,287	10	8
Williams, Foster, and Co.	16	343	13	0
Charles Lambert and Co.	100 1/2	200	13	0

Sweetland, Tittle, and Co.	60 1/2	202 15 7
Landore Copper Company	136	330 15 6
<b>Total</b>	<b>3742</b>	<b>£18,649 9 6</b>

NO SALE October 20.		TOTALS AND AVERAGES.			
	Slows.	Produce.	Price.	Per unit.	Standard.
Whole sale	...	8743	...	6 1/2	...
			...	5 1/2 1/2	...
			...	115. 00	...
			...	...	...

*[Faint handwritten notes at the bottom of the page]*



### Immediate Application Requisite.

branch of carbonate of lime about 6 in. wide, carrying a well-defined wall, 3 ft. in 8 ft. Whether this will prove to be the north wall of the middle







**The Mining Market: Prices of Metals, Ores, &c.**

**COPPER.**—At the Swansea Ticketings, last Tuesday, copper ore realised 11s. per unit for 6½ per cent. of produce. This is the lowest price reached for very many years, and the smelters have at last succeeded in buying cheaply, so that it ought to enable them to recoup some of their former losses, and at the same time to sell manufactured at a good profit even below present quotations, which it is said they can very well afford to do, for they are undoubtedly great gainers by the reduced price of ore, but they must not expect to retain all the advantage, otherwise it will make buyers dissatisfied, and for their own sakes they should secure the orders now offering, and risk what may follow, as they have good supplies of the raw material to fall back upon, and they can go on replenishing their stocks as they effect sales; the principal buyers, however, in getting the orders for the East and the Continent, and without some further inducement buyers will not come forward. Chili bars have been quiet, but little doing in them, for buyers consider the price much too high in comparison with ore, and they will have to come down before any large quantity can be sold, and whatever holders are retaining their stocks for it is difficult to imagine. Smelters will certainly be buying very sparingly at present rates, and there is not sufficient in the outside market to ensure steady sales, and their dealings are only a question of time. In Swansea and Liverpool amount to 17,900 tons, against 14,644 tons in 1874; and in 1875 the present stock is 7870 tons, against 6888 tons in 1876. The stock of

ham yesterday, the markets were firm for pigs and manufactured iron. The leading makers had things no worse, and in some instances report an improvement in

placed, and that they are now to be introduced with the current number of coupons detached. The property is said to



able mineral deposits—coal, iron, &c.—but buyers naturally before doing business, to see the full prospectus advertised in the country, and also to learn full particulars as to the position of the company in Virginia, the amount of work done, and so on. When this information is forthcoming, there may be less difficulty in dealing with the bonds.

At New Zealand and Kapanga, 1½ to 1½; particulars of the special meeting will be found in another column. An interesting letter from a shareholder in Auckland was read to the shareholders, giving an account of the property. It fully confirms the statement heretofore made as to the richness of the property. The meeting was unanimous in resolving to raise fresh capital, and in directing itself to take up the shares at the proper time.

St. John del Rey, 325 to 335; the latest telegram received gives the price for the first division (eight days) of October at 9000 oits., the value of 3487½, the ley of the ore being 7.8 oits. per ton. All the advice to hand show that provisions are being made to secure a well, and consequently the exceptionally high prices still obtain. No increase or cheaper supply can be looked for until the end of February and May next. The health of the estate is favourable, considering the season of the year, which has been very trying, the average number of patients (mostly bronchitis) being larger than usual. Referring to the ley of the ore (7.932 oits. per ton) for the first division of September it is stated that the produce, though lower than some of the preceding divisions, is favourable. A large amount of poor mixed lode ore, though of fair produce, has been treated with the general ley of 11.61; whilst the costs were, including 200% for the erection of permanent pumping machinery, 2430.15s. 21. It is explained that the cost exceeds that for the previous month, principally owing to travelling expenses incurred, and the rate of exchange being 10s. 10d. There is no new feature in the mine calling for special remark; the stope throughout continues to yield moderate quantities of millable quality.

At the Swansea Ticketing, on Thursday, 3742 tons of ore were sold, realising 13,649.9s. 6d. The particulars of the sale were—Average standard for 9 per cent. produce, 82.8s. 4d.; average produce, 6½; average price per ton, 31.13s. 0.1.; quantity of fine copper, 246 tons 18½ cwt. The following are the particulars of the two last sales:—

Date.	Tons.	Standard.	Produce.	Per ton.	Per unit.	Ore copper.
Sept. 20, 1877	2216	82.8	6½	43.1	9s. 3d.	246 5 6
Oct. 4, 1877	3742	82.8	6½	43.1	9s. 3d.	246 5 6
Oct. 16, 1877	3742	82.8	6½	43.1	9s. 3d.	246 5 6

Compared with the last sale, the advance has been in the standard 2 13s. 6d., and in the price per ton of ore about 3s. 6d. Messrs. Richardson and Co. report that the Betts Cove ore gave a produce of 6 13-16, and sold at 11s. 1½d. per unit; Union produce, 5 13-16; per unit, 10s. 8½d.; New Quebrada produce, 7 13-16; per unit, 11s. 6½d.; and Knockmahon produce, 9½; per unit, 11s. 10½d. There will be no sale on Oct. 30.

**With this week's Journal a SUPPLEMENTAL SHEET is given,** which contains: Original Correspondence; Ligites; Manganiferous Iron Ores of Devon and Somerset; Prevention of Colliery Explosions; the Barometer, and Colliery Explosions; Extracting Moisture from Peat; Signalling in Mines; Stand for Rock Borer; Wye Valley Mine, and Rock Drills; Cost-Book Mines; the Cost-Book System; Pateley Bridge Mines (C. Williams); Mining in the Isle of Man—Glenny Mine (J. Barwell); Mining in Montgomeryshire; Lead Mining in the High Peak of Derbyshire; Mining in South Wales—Pant-y-Mwyn; the Comb Martin Mines; South Condurrow Mine; Successful Mining—the Cambrian, and Capt. Abasalom Francis; South Condurrow Mine, and Wheal Grenville; Llan Gann Lead Mine; Valuable Discovery of Slate in North Cornwall; New Quebrada Company; China Clay Works; the Effect of Deceptions—The Extraordinary Discovery of Copper—Foreign Mining and Metallurgy—Foreign Mines—The Almadá and Tiritó—Scotch Mining Share Market—Patent Matters—Meetings of New Zealand Kipanga, Emma, Cleddan Valley, Bedford United Mines, &c.

**LEADHILLS.**—According to the consulting engineer's report, which is published in another column, the extensive run of mines are opening out well, and some important points of development now being carried on will result shortly in laying open increased reserves of ore ground. The lead ores broken for October month (four weeks) will be over 250 tons.

**TANKERVILLE.**—The 100 tons of lead ore sold this week realised 12.10s. per ton, which was an advance of 5s. per ton on the previous sale. Some important improvements are confidently expected in the drivings and sinkings on the several lodes.

**EAST LOVELL.**—A cross-cut north is being extended at the 40 to cut the tin lode. If proved rich a great rise in prices of shares may be looked for. The improvement in the standard for tin ores is likely to make this mine dividend paying.

**PARRACOMBE.**—We understand that mining operations are being pushed forward as rapidly as possible (under the management of Capt. C. H. Maunder) in this rich and highly promising district. The proprietors have now—after some delay in obtaining one portion of the set—succeeded in securing a very extensive property, being over a mile on the direct course of the lodes. The set is very favourably situated, commanding a southern aspect, and having a fine stream of water, and the main road to Comb Martin both running through it. It is said that the railway from South Molton to Comb Martin, which has for some time been talked of, will very shortly be commenced, and will pass within a short distance of the mine.

**LLAN GAN (Lead).**—A marked improvement is reported in this mine. In driving the west level the miners have met with a body of rich ore 8 feet wide, containing good ribs of solid lead. The men will be able to accomplish as much in one day now as previously it took a week to do. In Wright's level east driving the ribs of lead are thickening, and the lode otherwise improving as it is driven on. The mine never looked so well, or gave such indications of continued improvements, as it does at the present time.

**WHEAL AGAR.**—On Oct. 8, 185 tons of tinstone sold for 303½. They sold on Wednesday last 181 tons, containing by assay 9 tons 5 cwt. of black tin, which realised 305½. 8s. 6d. The rods and lift have been fixed to the bottom, and are working well. We are now about fixing skip road, which we hope to do without suspending our driving the bottom level. There is no change in the mine since the report for the meeting.

**THE PROPOSED MINERS' PERMANENT RELIEF SOCIETY FOR NORTH WALES.**—A further meeting was held at the Queen's Hotel, Chester, on Tuesday, to take steps for the formation of a Miners' Permanent Relief Society for North Wales. Mr. H. Hall, Government Inspector of Mines, for the district, presided. Sir Watkin W. Wynne, Bart. was present, and the meeting was also attended by a number of the leading colliery proprietors in North Wales, Mr. Hedley, Government Inspector, and Mr. Campbell, General Secretary of the Lancashire and Cheshire Miners' Permanent Relief Society. Sir W. Wynne expressed his high approval of the steps being taken

The cross-cut towards the south lodes is looking very promising for further discoveries. South Cynwystwith, 2½ to 3½; several large shareholders have this week visited the mine, and expressed themselves pleased with its appearance.

Pateley Bridge, 2½ to 2½; the Rake vein, in the 30 east, is now carrying a fine course of ore, worth 2 tons per fathom. In the same level west the vein is presenting every indication of a speedy improvement. Fielding's vein, in the 20 north-west, and Lumb vein, in the 20 west, are each worth 1 ton of lead ore per fathom. Smelting is progressing steadily. West Pateley, 1½ to 2½; these shares continue to be dealt in, and the prospects are considered good.

Subjoined are the closing quotations:—  
Ashton, ½ to 1½; Carn Brea, 3½ to 3½; Devon Great Consols, 3 to 3½; Dolcoath, 3½ to 3½; East Caradon, ¾ to 1; East Van, 3 to 3½; Glenroy, ¾ to 1; Glyn, ¾ to ¾; Great Laxey, 2½ to 2½; Hingston Down, ½ to ¾; Leadhills, 1½ to 1½; Marke Valley, ¾ to ¾; Parys Mountain, ¾ to ¾; Pateley Bridge, 1½ to 1½; Penrith, ¾ to ¾; Roman Gravel, ¾ to ¾; Tankerville, 5 to 5½; Van, 2½ to 3½; West Pateley, 1½ to 2½; West Tankerville, ¾ to 1; Whitton, 1½ to 1½; West Pateley, 1½ to 2½; West Tankerville, ¾ to 1; Wheal Grenville, ¾ to ¾; Almadá and Tiritó, 3 18ths to 5 16ths; Argentine, 2½ to 3; Birdseye Creek, ¾ to ¾; Blue Tent, 3 to 3½; Cape Copper, 35 to 37; Cedar Creek, ¾ to ¾; Chontales, ¾ to ¾; Colorado Terrible, 1½ to 2; Condes of Chili, 2½ to 3; Don Pedro, ¾ to ¾; Eberhardt and Aurora, 4½ to 5; Exchequer, ¾ to ¾; I. X. L., ¾ to ¾; Emma, ¾ to ¾; Flagstaff, 2 to 2½; Frontino, ¾ to ¾; Huatafall, 5½ to 6; Javali, ¾ to ¾; Kapanga, 3½ to 3½; Last Chance, ¾ to 1; New Pacific, ¾ to ¾; New Quebrada, 2 to 2½; Pastorena, ¾ to ¾; Plumas Europa, 2½ to 3½; Port Phillip, ¾ to 1; Richmond Consolidated, 6½ to 6½; St. John del Rey, 325 to 335; San Pedro, ¾ to ¾; Sierra Buttes, 1½ to 1½; South Aurora, ¾ to ¾; Tecoma, ¾ to ¾; United Mexican, 1½ to 2; Oregon pref., 4 to 4½.

**COLLIERIES.**—During the past week but little business has been done on the market for these shares, and few alterations in price are to be recorded. There has been, too, no news from the various coal districts to back any little movement in prices which might be evincing itself. It is satisfactory, however, to note that some few enquiries have been coming forward for this class of shares, while there has been a scarcity of sellers. Almadá shares close last week at about 4 to 5. Some few shares have been offered, and quotations lately have been consequently better. Now, however, the market is more clear of shares, and consequently firmer. Shareholders in collieries should endeavour to hold their stock in times of depression. The opening upon the main seam continues satisfactorily, the quality of the coal being excellent. Llay Hall, 8 to 10. Mold Argued, 2 to 3. Chapel House shares have been dealt in at 3 to 3½, at which rate prices close firm. The new pit is down 810 yards, and is being pushed forward with all speed. The profit for September has, we understand, been very satisfactory, the average rate per ton being 2s. 6d. as against 1s. 9d. and 1s. 10d. for July and August respectively. Such a rate of profit on the increased output which is proposed to be made when the new plant becomes completed would yield a handsome return on the capital of the company. Cakemore keep firm at about 2 to 2½. Ca cliff and Swansea have been enquired for, and close at 1 to 1½. Newport Abercrombie have been dealt in at 4 to 4½. It is expected that the second pit will be completed to the Black Vein by the end of next month. New Sharlston close at 3½ to 3¾. Pelsall coal and iron, 2 to 3½. Thorpe's Gashier Hall, 2½ to 2¾. Nant-y-Glo and Blina, 20 to 22. Consett, 18½ to 19. Benhar, 8½ to 9.

At the Thruo Ticketing, on Thursday, 2924 tons of copper ore were sold, realising 8951½. The particulars of the sale were—Average standard, 9½. 10s.; average produce, 6½; average price per ton, 31.1s.; quantity of fine copper, 180 tons 7 cwt. The following are the particulars:—

Date.	Tons.	Standard.	Produce.	Per ton.	Per unit.	Ore copper.
Sept. 20, 1877	2924	95	6½	43.1	9s. 3d.	246 5 6
Oct. 4, 1877	2924	95	6½	43.1	9s. 3d.	246 5 6
Oct. 16, 1877	2924	95	6½	43.1	9s. 3d.	246 5 6

Compared with the last sale, the standard has been stationary.

At the Swansea Ticketing, on Thursday, 3742 tons of ore were sold, realising 13,649.9s. 6d. The particulars of the sale were—Average standard for 9 per cent. produce, 82.8s. 4d.; average produce, 6½; average price per ton, 31.13s. 0.1.; quantity of fine copper, 246 tons 18½ cwt. The following are the particulars of the two last sales:—

Date.	Tons.	Standard.	Produce.	Per ton.	Per unit.	Ore copper.
Sept. 25, 1877	2216	82.8	6½	43.1	9s. 3d.	246 5 6
Oct. 16, 1877	3742	82.8	6½	43.1	9s. 3d.	246 5 6
Oct. 16, 1877	3742	82.8	6½	43.1	9s. 3d.	246 5 6

Compared with the last sale, the advance has been in the standard 2 13s. 6d., and in the price per ton of ore about 3s. 6d. Messrs. Richardson and Co. report that the Betts Cove ore gave a produce of 6 13-16, and sold at 11s. 1½d. per unit; Union produce, 5 13-16; per unit, 10s. 8½d.; New Quebrada produce, 7 13-16; per unit, 11s. 6½d.; and Knockmahon produce, 9½; per unit, 11s. 10½d. There will be no sale on Oct. 30.

**With this week's Journal a SUPPLEMENTAL SHEET is given,** which contains: Original Correspondence; Ligites; Manganiferous Iron Ores of Devon and Somerset; Prevention of Colliery Explosions; the Barometer, and Colliery Explosions; Extracting Moisture from Peat; Signalling in Mines; Stand for Rock Borer; Wye Valley Mine, and Rock Drills; Cost-Book Mines; the Cost-Book System; Pateley Bridge Mines (C. Williams); Mining in the Isle of Man—Glenny Mine (J. Barwell); Mining in Montgomeryshire; Lead Mining in the High Peak of Derbyshire; Mining in South Wales—Pant-y-Mwyn; the Comb Martin Mines; South Condurrow Mine; Successful Mining—the Cambrian, and Capt. Abasalom Francis; South Condurrow Mine, and Wheal Grenville; Llan Gann Lead Mine; Valuable Discovery of Slate in North Cornwall; New Quebrada Company; China Clay Works; the Effect of Deceptions—The Extraordinary Discovery of Copper—Foreign Mining and Metallurgy—Foreign Mines—The Almadá and Tiritó—Scotch Mining Share Market—Patent Matters—Meetings of New Zealand Kipanga, Emma, Cleddan Valley, Bedford United Mines, &c.

**LEADHILLS.**—According to the consulting engineer's report, which is published in another column, the extensive run of mines are opening out well, and some important points of development now being carried on will result shortly in laying open increased reserves of ore ground. The lead ores broken for October month (four weeks) will be over 250 tons.

**TANKERVILLE.**—The 100 tons of lead ore sold this week realised 12.10s. per ton, which was an advance of 5s. per ton on the previous sale. Some important improvements are confidently expected in the drivings and sinkings on the several lodes.

**EAST LOVELL.**—A cross-cut north is being extended at the 40 to cut the tin lode. If proved rich a great rise in prices of shares may be looked for. The improvement in the standard for tin ores is likely to make this mine dividend paying.

**PARRACOMBE.**—We understand that mining operations are being pushed forward as rapidly as possible (under the management of Capt. C. H. Maunder) in this rich and highly promising district. The proprietors have now—after some delay in obtaining one portion of the set—succeeded in securing a very extensive property, being over a mile on the direct course of the lodes. The set is very favourably situated, commanding a southern aspect, and having a fine stream of water, and the main road to Comb Martin both running through it. It is said that the railway from South Molton to Comb Martin, which has for some time been talked of, will very shortly be commenced, and will pass within a short distance of the mine.

**LLAN GAN (Lead).**—A marked improvement is reported in this mine. In driving the west level the miners have met with a body of rich ore 8 feet wide, containing good ribs of solid lead. The men will be able to accomplish as much in one day now as previously it took a week to do. In Wright's level east driving the ribs of lead are thickening, and the lode otherwise improving as it is driven on. The mine never looked so well, or gave such indications of continued improvements, as it does at the present time.

**WHEAL AGAR.**—On Oct. 8, 185 tons of tinstone sold for 303½. They sold on Wednesday last 181 tons, containing by assay 9 tons 5 cwt. of black tin, which realised 305½. 8s. 6d. The rods and lift have been fixed to the bottom, and are working well. We are now about fixing skip road, which we hope to do without suspending our driving the bottom level. There is no change in the mine since the report for the meeting.

**THE PROPOSED MINERS' PERMANENT RELIEF SOCIETY FOR NORTH WALES.**—A further meeting was held at the Queen's Hotel, Chester, on Tuesday, to take steps for the formation of a Miners' Permanent Relief Society for North Wales. Mr. H. Hall, Government Inspector of Mines, for the district, presided. Sir Watkin W. Wynne, Bart. was present, and the meeting was also attended by a number of the leading colliery proprietors in North Wales, Mr. Hedley, Government Inspector, and Mr. Campbell, General Secretary of the Lancashire and Cheshire Miners' Permanent Relief Society. Sir W. Wynne expressed his high approval of the steps being taken

to form such a fund, and moved a resolution requesting the mine owners to co-operate with the proprietors of collieries and the miners in furthering the scheme. The proposed scale of benefit was discussed, and after a long-sitting the meeting adjourned on the understanding that Mr. Campbell should frame rules for the government of the society, and should submit them to the next meeting, when they will be considered, and afterwards submitted to a general meeting of the representatives of the various collieries in the district.

**MINE SHARE MARKETS.**—During the past week there has been greater activity in the Mine Share Markets, especially for shares in our home lead, tin, and copper mines for investment. When, however, a demand springs up for shares in any particular mine, it is frequently found that there is great difficulty in securing them at anything like quoted prices, or even at greatly enhanced prices.

**WEST ROSKEAR MINE** sold on the 18th inst. a parcel of lead ore at 21½. 12s. 6d. per ton. This ore was obtained from the adit level, and when the lode is reached by the cross-cut from the 24, it is expected considerable quantities of this quality ore will be raised.

## ZINC ORES.

ARMAND FALLIZ.

INGENIEUR-CIVIL, A LIEGE (BELGIUM).

1.—CARBONATED AND OXYDED ZINC ORES (CALAMINE, &c.)  
2.—ZINC AND LEAD ORES MIXED TOGETHER, BUT DRESSABLE KINDS ONLY

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6 ton and 8 ton, suitable for the Coal Trade.

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ENGINES ON SALE—a Bargain.

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For further particulars, apply, by letter, to "B." care of Mr.

E. W. Allen, 11, Ave Maria-lane, London.

## VAN LEAD MINE.

Particulars of this very valuable Mine will be found in the SIXTH EDITION of Mr. MURCHISON'S work on BRITISH LEAD MINES, published THIS DAY, with Maps, &c., price 2s. 6d. The Prefaces to the Six Editions price 1s.

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ROMAN GRAVELS.

GREAT LAXEY.

MINERA.

LEADHILLS.

DERWENT.

ROOKHOPE.

NORTH LAXEY.

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WEST TANKERVILLE.

PANDORA.

Full particulars of the above and other valuable LEAD MINES will be found in the SIXTH EDITION of Mr. MURCHISON'S work on BRITISH LEAD MINES, published THIS DAY, with Maps, &c., price 2s. 6d. The Prefaces to the Six Editions, 1s.

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"Contains a good deal of information that may be useful at present. Mr. Murchison's theory is briefly that on the average British Lead Mines have less of the lottery element in them than any others, and the figures he gives seem to support that view; at all events, those interested in this industry will find his facts and observations worth reading."—Times.

"Calculated to be a great benefit to investors."—Mining Journal.

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"We invite capitalists to look into this mine of investment."—Money Mark Review.

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20 Argentine, £2 12s. 6d.	10 Gorsead & Merlyn.	30 Pandora, 17s. 6d.
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10 Alltair.	10 Groswinton, £3 10s.	50 Parys Mount, 12s. 9d.
15 Bamfylde, 8s. 3s.	10 Huatafall, £3.	25 Penrith, 10s. 6d.
50 Bodidris, £1 2s. 6d.	40 Improved Wood Pavement, £2½.	50 Fort Phillip, 10s.
25 Comb Martin, 5s. 9d.	20 Llanrwst.	25 Roman Gravel, 2s. 9d.
25 Condes of Chili, £2 13s.	30 Last Chance, 19s. 6d.	10 Roman Grav., 2s. 9d.
20 Colorado, £1 18s.	20 Llanrwst.	20 Santa Barbara, £1 16s.
25 Cakemore, £1 17s. 6d.	25 Leadhills, £5 2s. 6d.	15 Tankerville, £2 3s. 6d.
25 Chibou, £1 5s.	10 N. Quebrada, £2½.	50 Tecoma, 6s. 9d.
5 D'Ereby, £18.	40 Nth. Laxey, 13s. 6d.	40 Van Consols, 11s. 3d.
25 East Lovell, £1 9s.	20 New Zealand, Kapp.	10 W. Craven Moor, 4s.
10 East Van, £3 7s. 6d.	£1 12s. 6d.	15 Wye Val., £2 15s.
20 Devon Consols, £3 7s. 6d.	20 Marke Valley, 16s. 3d.	20 Wye Valley, £2 10s. 3d.
20 Derwent, £2 1s.	75 Malabar, 4s. 6d.	50 W. Tankerville, 16s. 6d.
20 Eberhardt, £4 13s. 6d.	5 Minera, £18.	10 West Goginam, 7s. 6d.
15 East Caradon, 17s. 6d.	20 Mon. Gordur, £1 15s.	50 York Peninsula, 5s. 3d.
75 Exchequer, 7s.	15 Pennant, £5.	
25 Frontino, £3 2s. 6d.	10 Pestarena, 4s. 6d.	
40 Flagstaff, £2 3s. 6d.	25 Prince of Wales, 8s. 6d.	

GREAT HOLWAY.—SPECIALLY RECOMMENDED.

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SPECIAL BUSINESS in Cambrian shares.



## Notices to Correspondents.

\* \* \* An inconvenience having arisen in consequence of several of the Numbers being sent out the past year being out of print, we recommend that the Journal should be sent on receipt; it then forms an accumulating useful work of reference.

**GOLD EXTRACTION.**—Can any correspondent inform me where, in this country, I can obtain Mr. W. A. Dixon's paper on "A Method of Extracting Gold, Silver, &c., from Pyrites," lately read before the Royal Society of New South Wales.—E. T. S.: *Bideford*.

**ANGLO-BRAZILIAN.**—I should be glad to learn whether operations are still continued at the Anglo-Brazilian Gold Mine, at Passagem. The mine was bought by a German, Mr. Winterbourne (formerly reduction officer at Morro St. Anna). In conjunction with Capt. Martin. I am anxious to ascertain the address of the former.—E. T. S.: *Bideford*.

**ROSSA GRANDE.**—"Shareholder" (Minas Geraes).—No meeting has been lately held, as the shareholders decided at their last meeting to wait until Mr. Gordon (of the St. John del Rey Company) reported on the property; he is expected in London shortly.

**Received.**—"L. L." (Algiers). The remittance pays subscription to Feb. 16, 1878; an additional 4 fr. 50 c. will complete to end of March, 1878. The subscription is 30 frs. per annum.—"E. F." (Paris).—F. M. E. Guzin (N. W. Mexico, Sept. 26). We contemplated the arrangement suggested—"Shareholder" (New Consols).—"Constant Reader" (Exeter).—"Index."—"F. E. V. N."—"J. P." (Barnstable).—"B. S." (Maidenhead).—"Subscriber" (York) should write to the Post Office—"E. J. C." (Manchester). We are obliged for the information—"Student" (Bath).—"Shareholder" (South Condurow).—"Working Collier" (Barnsley). The idea is not new; it has been frequently mentioned in the Journal—"M. A."—"C. B." (Scorrier).—"J. H. J." (History of Metals). Next week.

**IMPORTANT NOTICE.—REDUCTION OF POSTAGE ON THE "MINING JOURNAL."**—In consequence of the new Postal Convention, which came into operation on July 1, the postage of the *Mining Journal* to many countries will be reduced to one-fourth. Henceforth the subscription will be 17. 10s. 4d. per annum (30 frs.). postage included, for the following countries. The amount will, if desired, be collected at the subscriber's residence at the end of each year. The subscription continues until countermanded:—Austria, France, Belgium, Denmark (including Iceland and the Faroe Islands), Egypt, Germany, Gibraltar, Greece, Heligoland, Italy, Luxemburg, Netherlands, Norway, Portugal (including Madeira and the Azores), Roumania, Russia, Serbia, Sweden, Switzerland, United States, Malta, Turkey, Morocco, Tunis, and the Canary Islands. Spain 12. 10s. (50 frs.).

## THE MINING JOURNAL,

### Railway and Commercial Gazette.

LONDON, OCTOBER 20, 1877.

#### THE RATING OF COLLIERIES IN DURHAM AND NORTHUMBERLAND.

That the present system, or systems, of rating collieries in England and Wales is not only most unsatisfactory but annoying is fully shown by the number of appeals lodged against the valuations of experts employed by the Assessment Committees of our Poor Law Unions, and in very many instances with unqualified success. We are also pleased to find that our own views on the subject, taken in connection with the notices that have recently appeared in the Journal, showing the different ways in which colliery property is valued for rating purposes, have been fully appreciated by the class most interested, and who desire to see a uniform system adopted, from which there can be no deviation. With respect to Yorkshire, we have shown that in some Unions the rateable value of coal mines is determined by deducting in some cases from 15 to 25 per cent. from the gross estimated rental, the latter being arrived at in a variety of ways, the coal, for instance, being valued at so much per square foot or so much per acre, or on the royalty paid by the lessees. In other instances the rateable value is reached by assuming what a colliery would let at from year to year, or by a system which was not made known to the guardians by the surveyors or valuers. In South Wales we have also pointed out the different modes by which collieries were rated. In Glamorgan-hire most of the mines have been valued by Mr. HEDLEY, so as of whose decisions have been successfully appealed against. At Bridgend and Coatbridge there is no difference between the gross estimated rental and the rateable value. In the Cardiff Union, however, the gross estimated rental is reached by adding 25 per cent. to the rateable value, but how the latter is obtained the committee state they are unable to tell; and the same state of things exist in the Pontypridd Union, whilst at Pontardawe the assessment is made on the quantity of coal raised, the charge being 7d., 8d., and in some instances 9d. per ton. In some parishes in North Wales the gross rental is as high as 14d. per ton, from which 10 to 12½ per cent. is deducted in fixing the rateable value. With these facts before us, we now propose giving the mode of assessment in Durham and Northumberland, where the output of coal is the largest in the kingdom, so that our colliery owners and all others interested will be able to fully realise the different systems in force for assessing the rateable value of coal mines, and the advantages or disadvantages of those in the various Unions. It will also be open for the consideration of our colliery proprietors whether, from the various modes adopted, something might not be taken from one and another, by which a harmonious system of a satisfactory character might be obtained.

The gross estimated rental and rateable value of the counties of Durham and Northumberland are as follows:—

	Number of mines.	Gross estimated rental.	Aggregate rateable value.
Durham—Auckland	99	£176,275	£134,429
Chester-le-Street	29	135,496	101,924
Darlington	1	3,876	2,914
Durham	43	118,784	89,494
Easington	9	61,116	45,637
Gate-head	22	29,000	26,215
Houghton-le-Spring	13	39,500	29,426
Lanchester	51	97,918	91,974
Sedgefield	6	11,800	9,555
South Shields	5	24,753	18,598
Sunderland	2	29,305	22,200
Teessdale	10	3,560	2,670
Weardale	4	9,924	6,885
Northumberland—Alnwick	6	3,320	2,500
Bellingham	10	1,283	1,570
Berwick-on-Tweed	7	2,292	2,482
Castle Ward	10	17,312	13,358
Glendale	6	894	799
Hall Whistle	13	11,924	9,008
Hexham	20	21,065	16,353
Morpeth	17	73,375	56,525
Newcastle	5	6,472	4,855
Rothbury	4	319	270
Tynemouth	20	86,131	65,287
Total	412	£967,004	£755,038

Contrasting some of the Unions with others, there appears to be a vast difference between the aggregate rateable value and the gross estimated rental. Thus we find that whilst in Easington the rateable value is exactly 25 per cent. less than the gross estimated rental, in Lanchester the difference between them is scarcely 8 per cent. These wide differences, too, will be found in very many instances, so that it is evident then in one Union the colliery owners are in a more favourable position than those in some others. But, of course, there is much in the way in which the collieries are assessed by the surveyors or valuers, most of whom it would appear to have a mode of their own, which a few of them, like Mr. HEDLEY, even keep secret from those who employ them; and in Durham we find a different system in several Unions to that of any other Unions we have. In Auckland the coal is valued in classes at from 25s. to 16s. per 50 tons, according to the quality of the coal, and one-fourth is deducted from the gross rateable value. The Chester-le-Street district, so far as coal mines are concerned, is a very large one; the assessment is made by calculating the annual values of the coal worked in the preceding year at a reasonable royalty per ton, with the rent of the land occupied by the mines, and from the gross rental so obtained 25 per

cent. is deducted for repairs, &c., and the remainder is the rateable value. At Gateshead we have another marked change, for the gross rental is taken from the total output for one year, then to get the rateable value there is deducted one-fifth for colliery consumption, and then there is assessed 1s. 6d. per chaldron of 53 cwt., which is equal to 680d. per ton. Houghton-le-Spring furnishes another illustration of the many ways there are for rating collieries, for in that Union it seems the agricultural value of the land occupied by the mines and the buildings are taken into consideration in getting at the gross estimated rental, in addition to which there is the royalty rent, varying from 12 1/2s. to 17s. per ton of 18½ Newcastle chaldrons, a rent equivalent to 5s. per ton for the use of the shaft, way-leave, pumping-engines, &c., then a rent of 6 per cent. on the value of all furnaces, buildings, machines, and plant in the mine and on the banks. After all these have been obtained, a reduction of 25 per cent. is made in determining the amount of the rate.

In the Sunderland Union the royalty of the coal is taken at 5½d. per ton, to which is added the rent of the lands occupied by the mines, and interest at 6½ per cent. per annum on the value of the buildings and plant; and these, being added together, give the gross rental, from which 25 per cent. is deducted for expenses, &c., on the royalty rent, 10 per cent. from land, and 16½ per cent. on buildings, to fix the rateable value. Durham, it will be seen, has equally as complicated machinery, and as many different ways of valuing collieries as any other mining county we have.

The adjoining county of Northumberland is also no exception to the rule; and here we have to note the fact that Mr. HEDLEY has valued a number of the collieries, and as in the case of South Wales, the Assessment Committee state that "what rule or basis he went upon the clerk to the guardians cannot say." In one instance—that of Castle Ward—it is supposed to be at a certain rate per ton on the vend, but whether in addition to this interest is charged on the money expended on shafts, buildings, and machinery is not known to the committee, neither is the rate per ton known.

At Bellingham the gross rental is arrived at by deducting from the gross earnings the necessary expenses, and the rates made by allowing 22 per cent. for depreciation, wear and tear, and for repairs. In the Haltwhistle Union the guardians are not aware of the means by which the last assessment of the large mines was made in 1873, but the rule as to the small mines is the amount of rent paid for the same. In arriving at the rateable value a deduction is made of 25½ per cent. on the larger mines, and from 5s. to 15s. on the smaller mines. This is certainly one of the most singular modes of assessing that we have met with, but from the number of "cooks" employed it is not surprising that the same dishes are served up in a variety of ways; but there is considerable difference with respect to many of them, for whilst the majority make no secret of the mode of cooking, Mr. HEDLEY, who appears to have the most to do with the Northumberland colliers, as well as with many in South Wales, keeps his system a profound secret, even from his employers, so that the latter can only speculate upon the process. But they are evidently satisfied, knowing that the colliery owners must be assessed to the fullest extent at the least, otherwise they would not cry out as they do; but we certainly think that Mr. HEDLEY has no occasion to keep his hand closed so tightly, for we are decidedly of opinion that the many anomalies connected with the present system of assessing collieries cannot be much longer maintained, and that an effort in all probability will be made during the next Session of Parliament to have one general system, of a simple character, made imperative in all counties and Unions.

In the meantime the figures we have given with respect to different districts show the many glaring inconsistencies that exist in the rating of coal mines, and the necessity there is for their being done away with by a plain and simple process, so that all properties may be equitably rated, for in so doing the money of the ratepayers, now lost in opposing appeals, will be saved, there will be less loss of time and money, as well as annoyance, to colliery owners, whilst the poor, as the recipients of the rates, will be supported just as usual. The only difference that can take place is that some farmers and tradesmen may have to be rated a trifle more than they have been, instead of being able to compel the owners of mines to pay more than their fair quota according to their holdings.

#### OUR COAL ABROAD.

The exports of coal from the United Kingdom appear to have sustained a certain check in September, having only amounted for that month to 1,362,507 tons, as compared with 1,568,368 tons in September, 1876, and 1,493,501 tons in September, 1875. There was a great decline in the exports to Russia in September, only 83,024 tons having gone to the Czar's empire in that month, while the corresponding shipments in September, 1876, were 155,879 tons, and in September, 1875, 133,226 tons. The exports also fell off in September to Sweden and Norway, Denmark, Germany, Holland, Spain, Italy, Turkey, Egypt, Malta, and British India. The exports to France presented a slight increase in September, having amounted to 233,933 tons, as compared with 232,862 tons in September, 1876. The exports to Brazil in September also increased to 35,342 tons, against 32,490 tons in September, 1876. When we come to deal with the aggregate totals for the first nine months of this year we find that the whole exports to September 30 amounted to 11,897,895 tons, against 12,393,848 tons in the corresponding period of 1876, and 10,770,799 tons in the corresponding period of 1875. The exports to both Germany and France have declined this year. The former amounted to 1,551,990 tons, as compared with 1,727,509 tons in the corresponding period of 1876, and 1,634,544 tons in the corresponding period of 1875; and the latter to 2,213,702 tons, as compared with 2,399,734 tons and 2,001,214 tons respectively. The exports have fallen off this year to Russia, Denmark, Germany, Holland, France, Italy, Turkey, and Egypt; but they have increased to Sweden and Norway, Spain, Brazil, Malta, and British India. The increase observable in the case of India has been very marked, that great dependency having imported 716,827 tons of our coal in the first nine months of this year, while the corresponding imports in the corresponding periods of 1876 and 1875 were 494,636 tons and 400,512 tons respectively.

It is curious to observe how greatly dependent upon us Germany and France still are in the matter of their coal supplies, notwithstanding the considerable progress which coal mining has made in both countries. Thus there appears every probability that Germany will take 2,000,000 tons of coal from us this year, while France will not absorb much less than 3,000,000 tons. In the case of France the great development of steam-power and the somewhat increased use of coal for domestic purposes account, to some extent, for the continued reliance of the nation upon its neighbours for large quantities of the combustible which it consumes. It has been also noticed that France has been using English coal this year in preference to Belgian coal. These circumstances largely explain the somewhat important demand for our coal among the French people, but it is rather more difficult to understand how it is that the Germans are glad to purchase 2,000,000 tons of our coal annually, since they deliver rather heavy quantities of their own coal upon the markets of France and Belgium. The ways of commerce are almost past finding out, but it is, nevertheless, remarkable that Germany should export a good deal of her coal to her nearest neighbours, and then be glad to obtain large quantities of English coal overseas.

We have taken the exports of our coal—and the expression "coal" comprises, it should be observed, coke, cinders, and pithead fuel—at 11,897,895 tons for the first nine months of this year, but to this total we ought really to add 2,696,463 tons in respect of coal shipped for the use of steamers engaged in the foreign trade. The combined totals amount to 14,594,358 tons, and, assuming that the exports move on at the same rate for the remainder of 1877, the exports in one form or other for the whole year will amount to 18,792,477 tons. To those who can remember the time—a time, too, not so very remote—when our coal exports were less than 10,000,000 tons annually, the progress indicated in the figures given must appear very remarkable. We are exhausting our coal resources tolerably sharply through our own largely increased consumption; but, as if this were not enough, we are also exporting more and more freely to

foreign countries. The efforts which those countries and which colonies are making to open out coal supplies of their own and growing throughout the world.

#### MINE INSPECTION IN AMERICA.

The reports of the Government Inspectors just issued do not give a very encouraging account as to the safety of the American collieries. It appears that in Mr. Samuel Gay's (Schuylkill) district 27 persons were fatally injured, and 48 injured more or less, and total of 2,891,117 tons of coal, making 107,078 tons for each life lost. One life was lost for each 378½ persons employed in and about the mines. He says "there is a fearful lack of discipline in and about the mines, which is undoubtedly owing to the want of a code of special rules for the government of the employees of each colliery." I have made a careful examination of all places where those accidents occurred, and do not hesitate to say that a large percentage of those accidents might have been prevented under rigid discipline. In Mr. William Hemingway's (Shenandoah) district there were 37 fatal accidents, the same as in 1875, with 61 non-casualties were due in great measure to negligence and lack of knowledge of mining by farmers and others who have assumed the duties of miners in the breasts or gangways. The number of collieries employed in mining, 10,652; ratio of coal produced to each person, 282 tons; ratio of coal produced to a life lost, 8771, and one-third were 28 fatal accidents for the year ending Dec. 31, 1876—21 deaths by falls of coal, 3 by rock and slate, 5 by falling into and crushing under wagons, 1 by crushing by machinery, and breaking of ropes and chains. This gives 1 life for every 82,753 persons. Besides those who were killed or died subsequently of injuries received, 75 persons were injured, two of them being boys.

With regard to the casualties in Mr. T. D. Jones's (South Lehigh and Carbon) district there was in 1876 a loss of 37 lives, an increase of 16 over 1875, while the number of persons injured was 74. Number of tons of coal produced was 3,503,118, by 9948 persons, 636 tons to each person. The amount of coal procured to each life lost was 94,679 tons. In Mr. T. M. Williams's (Middle Lehigh and Carbon) district there was in 1876 a diminution in the number of lives lost, there being 55 against 63 for the year previous. The production was 4,615,386 tons, giving 83,916 tons for each life lost. The general average of working time at the 58 collieries was 144 days. The number employed at the mines was 15,703, of which 4230 were boys. Besides the number killed, 87 others were injured. In Mr. W. S. Jones's (Eastern Wyoming) district there were 44 persons killed at the mines during the year 1876, and the number of persons injured 120; the number of widows 21, and the number of orphans 79. There was a decrease in the loss of life of 18, as compared with the loss in 1875. The ratio of coal to each life lost was 110,511 tons; a favourable showing as compared with other districts. He seems to hold with the other Inspectors that the are largely to blame, and that means can be found for reducing the shocking list of killed and wounded. The total amount of coal mined in this district in 1876 was 6,357,879 tons. Taking the reports together it appears that 230 lives were lost in 1876, 22,424,533 tons of coal, so that one life was lost for each 97,490 tons of coal raised. In addition to those who killed 473 persons to have been "mortally injured." There are 381 collieries, and total number of men and boys employed was 70,538, so that was lost for each 307 employed.

**THE MINES REGULATION ACT.—MINING PROSECUTIONS IN LAND.**—At Castlecomer, on Tuesday, before Messrs. J. T. B. resident magistrate, and G. O. Webb, the following contraventions of the Coal Mines Regulation Act were preferred by Mr. Dickson, Her Majesty's Inspector of Mines, the cases being conducted by Arthur J. Boyd, solicitor Kilkenny, against—Mr. James Shaw, owner of the Skehana Colliery, and Mr. John Harding, manager, respectively, for not providing an indicator to show the position of the head whilst raising and lowering miners in the shaft, and for providing an adequate amount of ventilation to dilute and remove noxious gases in the working places and travelling. Mr. Thomas Nevins, manager of Clogh Colliery, belonging to Messrs. Robson, Grace, and Co., for allowing more than 20 persons to be employed below ground at the same time, for proving, &c., in a shaft with only one shaft or outlet; Mr. Joseph Dobbs, and his son, Mr. Alexander McLuckie, also for permitting more than 20 persons to be employed below ground at the same time in a single shaft in the Jarroo Colliery. The Assistant Inspector of Mines, Mr. M. was also in attendance, but the defendants admitted the contraventions and each firm was fined 2s. and Court costs.

**THE MINES REGULATION ACT IN SCOTLAND.**—At the Kilmock Sheriff Court, on Tuesday, John Whiteford was charged with a contravention of the Mines Regulation Act, 1872, in so far as several occasions in July, he being then employed to inspect the safety-lamp before the time of commencing work the No. 5, Auchanharvie Colliery, and also to make a true report of its condition as regards ventilation, said pit being a mine in which fire had been found within a period of 12 months, he failed to report the book kept for that purpose his report as to the ventilation of the pit. The accused pleaded guilty. The Procurator Fiscal claimed that Whiteford had made the required inspection, but he had failed to make a report. No accident resulted, and the was brought forward more as a warning than with a view to punishment being inflicted. The sheriff, in these circumstances, imposed a nominal penalty of 5s., at the same time expressing a hope it would be a warning to persons in similar positions that the must be rigidly enforced.

**BLAKE'S STONE-BREAKER IN NORTH WALES.**—The economy of Blake's stone-breaker in connection with the preparation of ores for market has been frequently pointed out in the *Mining Journal* during the past 15 years, and in all those districts in which its adoption has been general a material reduction in the costs has been effected; but even now there are a vast number of mines at which it has never been employed. In the present state of the metal market, however, the necessity of economy is more than ever apparent, and it may be anticipated that the stone-breaker will soon come to be regarded as quite as essential to the purchaser of them Mr. H. R. Marsden, of the Saho Portland Cement Works Company, at Hawarden, Chester, agent for the sale of his patent Blake's stone-breakers of all kinds in North Wales, Cardiganshire; and, owing to the influential connection which he has in the district, there can be no doubt that these most valuable machines for the miner will be more extensively introduced than in the past.

**COAL AND IRON IN THE UNITED STATES.**—The aggregate production of coal in Pennsylvania to Sept. 15 this year amounted to 15,784,239 tons, against 14,010,400 tons in the corresponding period of 1876, showing an increase of 1,773,839 tons this year. The production of 15,784,239 tons effected to Sept. 15 this year was up thus:—Anthracite, 13,604,447 tons; bituminous, 2,179,792 tons. The movement of coal and coke over the Pennsylvania Railroad Sept. 7 this year was 3,156,398 tons. An extensive coal strike traversed by the Texas and Pacific Railroad, extending to Parker, Palo Pinto, Stevens, and into Sackville counties; the who have recently examined the locality report the existence of a vein of good coal exceeding 4 feet in thickness, showing out on the different streams running into the clear fork of the Brazos. Quotations are to some extent nominal in the Pennsylvania coal trade, and in order to secure custom concessions to be made. Some little improvement is reported in the trade in Pennsylvania; the disposition among buyers is little different from good quality, and as business improves there is little doubt



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will be more appreciated than it has been; and some of the cost of production has been reduced in the American steel trade, but prices have declined to an equal extent, and there appears to be now no prospect of making a stand at present quotations.

## REPORT FROM CORNWALL.

Oct. 18.—There is no change to report in the condition of mining generally, or of the market for shares in particular. We only, in fact, repeat what we have already said, that the mines, so far as mineral prospects are concerned, have never looked better than they do now, and that we believe the adverse tide has at length turned. Those who were wise enough to invest at the depth of the depression have already done well, and are likely to do still better. Wherever we turn, in fact, the present prospects appear more hopeful than in any assured sense they have been for years, and while on the one hand we have greater economy exercised in the working of the mines, on the other a fatal blow has been struck at the old-fashioned system of mine accountancy, and the book has at length been fully and fairly adapted practically in accordance with the wants and changed conditions of the large concerns to the wants and changed conditions of the small. Adversity is not pleasant by any means, but it certainly has been in mining as well as in everything else.

In mining as in everything else, indeed, in which we cannot regard the present condition of affairs in respect to actual mining operations as satisfactory. Let anyone cast an eye over the brief list of the higher duties which ranged in former times, and reflect how small a proportion of the pumping engines of the county are reported at all. The conclusion is irresistible that there is not economy in the unwatering of our mines that there ought to be. We are quite aware that reason may be assigned for some of the things which, in their way, and to a certain extent, are adequate. Old engines, for one thing, cannot be expected to do the work of actual working have changed, which must be taken into account. But when every allowance is made we believe we are not far from the mark when we assert, taking the county at large, that actual unwatering of our mines costs at least a third more than it used to do. Cornish pumping-engines are the best in the world, and the quality of the coals to which Mr. Rule has so often referred attention have something to do with this. But, then, we must stand in need of efficient engines. Our engine-houses are not the mere refuge for the destitute, which they too often are. It would be cheaper in many cases to pension the halt than to put them in charge of such important departments.

We are now approaching the season when this matter becomes of importance. Judging by present appearances, and making due allowance for the experience of former years, it does not seem likely that the approaching winter will be a very wet one. It behooves every one to be prepared, and we are glad to learn that the water is never in so complete a state of efficiency as it is at present. During the summer it has been put into thorough repair, and for some time to come, at any rate, there will be no more of the chokes and flooding.

While on the weather, it may be just as well to make some reference to the event of the week—though unconnected with mining—a furious storm which raged over the whole West of England, accompanied with many other parts of the kingdom, on Sunday night, and, so far as is yet known, the damage was not so great as it was on many other occasions, but landward not for fifty years have been a gale which has carried with it such wide-spread ruin and great and varied destruction of property. Property is reaping a fine harvest all over the county.

## REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

Oct. 18.—The quarter opens with the crucial price of furnace coal at 9s. per ton, and of best thick coal at 14s. 6d. The demand upon the week has improved, the result of the holding of the quarter meetings, and more work is being done at the collieries. Furnace coal in particular, however, it has been a long time since the demand came from so few sources, for the furnaces in blast number only 43. Prices of all sorts tend in consumers' favour, but there has been no giving way since my last. The doubling-up of Messrs. S. Groucutt and Sons is now raising from 18,000 tons of water per day at the expense of the Mines Commission, who are in this way trying to prevent the loss of the Tipton district. In the Bilston district the flood is 18 ft. per week. There is no material change to note in the price of the raw or the manufactured iron-trade. The circumstances of quarter-day prices being unaltered has not encouraged buyers to place orders beyond passing necessities. About Wolverhampton serious losses—to the extent of 1000% a year in individual cases—and much impediment to business is resulting from the existence of the canal of strong acids, which destroy the pumps and boilers. The canal company have offered 2000 reward for the detection of anyone found letting acid refuse into the canal; and the ironmasters most injured are protesting their determination to abate no effort, however costly, to stop the evil. The Black Exchange shares of the Sandwell Park Colliery have risen a few pence, sales having been effected at 18½; and the shares of the Hantington property has changed hands at 6 dis. The shares of the Ivy House Colliery (Limited) have fallen 5 dis., but at this figure there are no buyers; and are trying to secure at 7½ dis. the shares of the Spon Lane Colliery, but no holders appear in the market. Other colliery and shares are unaltered on last week: 7½ prem. has been paid for the Patent Nut and Bolt Company's and also for the Small Arms Company's property. Muntz's Metal Company shares have risen 3½ and 3 1/16 prem., ex div.; and the Birmingham Tramways and Omnibus Company 2½ and 3½ prem. Wagon works and waterworks property has likewise advanced.

Many failures have just occurred in connection with the metal trade of this district. It is that of Messrs. Sauerland, Hatch, and Co., of the North American merchants, of Newhall Hill, Birmingham. They filed their petition in the Bankruptcy Court on Monday for £45,000, of which are represented by customers' bills under £10,000, which it is expected will be paid by the acceptors at maturity. The assets are roughly estimated at 20,000%, and consist of stocks, of goods, &c. The cause of the failure is attributed to heavy losses, and the long continued depression of business in North America and in other foreign markets. The firm has been established for seventeen years.

Mines Organisation are just now holding a series of mass meetings throughout the district in advocacy of unionism. The speaker is Mr. Thos. Halliday, the newly appointed president of the North Staffordshire Coal and Ironmasters' Association, and amongst other things he points out the importance of provision of the Mines Inspection Act, and the advantages of it in only a few cases, but which can be put in force very generally—that section empowering the inspectors to employ a couple of their fellows to examine into the state of a mine in all respects on their behalf.

North Staffordshire the market is unsettled, pending an adjustment of the wages question. On Tuesday a conference of representatives of the North Staffordshire Coal and Ironmasters' Association, the miners and engineers, was held to consider the subject, and the employers firmly intimated that the 10 per cent. reduction in wages to be enforced. Since then the members of the Amalgamated Society of Engineers, Engine Fitters, Smiths, and the like, have been in conference, on Saturday, a strike against the drop in wages which the local leaders of the miners are addressing to the owners of the Golde's Green Colliery, for a reduction of the 22nd general rule under the Mines Regulation Act.

Owing to a defect in the winding machinery an accident happened at the colliery on March 12 last, by which two men working in the shaft were killed. At an inquest which was held a verdict of manslaughter was returned against Carter's partner, who was the certificated manager, but who died soon after the accident. The facts were admitted, but it was contended for the defendant that he lived at Birmingham, and was only a sleeping partner. He had taken every means he possibly could to secure the proper working of the colliery by entrusting the affair to his partner, who held a Government certificate. The Bench took this view, and dismissed the summons. Recognising the importance of the point of law raised they granted a case which was applied for on behalf of the Government Inspector of Mines.

Mr. Burt, M.P., addressing a mass meeting of miners at Hanley last night, after explaining the advantages of unionism and arbitration, showed how reductions of wages had generally been commenced in non-union districts, where strikes had always been most disastrous. Strikes meant a waste of wealth, and implied stupidity; and he hoped the miners in North Staffordshire would resort to reason and common sense, and not to brute force. He had never known a strike successful in a falling market, and he hoped the dispute would be settled amicably.

## REPORT FROM MONMOUTHSHIRE AND SOUTH WALES.

Oct. 18.—Again this week no improvement in the Iron Trade can be noted. As before intimated, iron shipments to the northern ports appear to be over for the season, and trade is very dull, fresh orders being exceedingly slow in coming to hand, and clearances generally show a falling off. So bad is business, and so low are freights, that vessels leave now and then in ballast. The iron dispatched during the week has been mainly to Riga and Bombay, of rails, with a parcel of a few hundred tons to Rochelle. Quotations for iron rails do not improve, and at the steelworks business is not so brisk as could be wished. A fair amount of work is in hand at Rhinney and Srhowy, and last week prospects seemed a little better at Tredegar, but it is not likely that the works, or portions of works, now idle in the district will under present circumstances be re-started. Bars are unaltered, and scarcely a clearance has taken place during the last few days—for the last month in fact—the foreign demand being exceptionally dull. As to Tin-Plates, there are hopes in the minds of some that the beginning of next year will see an improvement to some extent. At present, however, this "devoutly-to-be-wished" consummation seems far off. The foreign demand for coal is not well maintained, and steam qualities are only in fairly good request. House qualities are still rather brisk, but what militates most against colliery proprietors is the continued lowness of prices. In the Swansea district there appears to be a slight improvement in shipments. In few instances is full time the case at our local collieries, and in some cases we hear of the men working only three, and even two, days a week. The patent fuel trade is quiet.

Shipments of iron during the last month fell off considerably at Newport, but more than doubled themselves at Cardiff compared with the corresponding month of last year. The figures are:—Cardiff, 1920 tons, compared with 3718 tons; Newport, 3527 tons, compared with 14,042 tons; and Swansea, 152 tons, compared with 1910 tons. Coal shipments foreign last month were:—Cardiff, 299,119 tons, against 316,119 tons in September, 1876; Newport, 42,115 tons, against 50,333 tons; Swansea, 62,969 tons, against 47,846 tons; and Llanelly, 3144 tons, against 7811 tons. Coastwise clearances were:—Cardiff, 79,041 tons, compared with 70,460 tons; Newport, 76,065 tons, compared with 72,364 tons; Swansea, 24,092 tons, compared with 21,196 tons; and Llanelly, 10,951 tons, compared with 13,132 tons. Patent fuel:—Cardiff, 9552 tons, against 7791 tons; Swansea, 15,820 tons, against 12,968 tons. The following principal clearances of iron during last month, and their destination, will show the direction of the trade:—Bahia, 3133; Fredericksstadt, 693 tons; Gothenburg, 3452 tons; Madras, 1150 tons; Sandelborg, 621 tons; Alicante, 1084 tons; and Montreal, 500 tons.

A strike appeared at one time imminent among about 1000 colliers employed by the Nant-y-Glo and Blaenau Company. Some time ago the men struck for a 15 per cent. advance, which was refused, but they agreed to resume work for two months at a 10 per cent. rise. This time has expired, and the Blaenau men demanded the other 5 per cent., the Nant-y-Glo section resolving on going to work. Now, it is satisfactory to state that the threatened strike is averted, the Blaenau colliers agreeing to the present terms, the representatives of the company pointing out that trade is so depressed that they could not give more wages than they now do.

On Thursday next Lady Dynevor will cut the first sod for the new docks at Neath Abbey, which will be a grand undertaking for the district, as a large quantity of steam coal will be shipped at Neath Abbey for Aberdare and Merthyr, and thus save six miles of railway tonnage. For some time past the Commissioners have been instituting diligent enquiries, through the medium of a committee, as to the possibility of obtaining reasonable terms for placing the scheme on a practical footing, and their efforts have now been crowned with success. The committee reported in favour of the acceptance of the terms offered by Mr. Vignoles and Mr. Greenbank, well-known London contractors, who have offered to supply the money and contract for the making of the harbour. The committee agreed to a preliminary contract, leaving all power of dealing further with the subject in the hands of the chairman. The cost is put at 165,000%, which sum is to be payable in bonds, bearing interest at 6 per cent., redeemable at the end of 10 years. The contract is to be for works, exclusive of hydraulics and land. The works are to be commenced forthwith, and completed in two years and a half, at the outside three. The bonds are to be entered into for 35,000%, on signing the contract, the balance of 125,000%, to be deposited in the names of two trustees, one to be named by the Commissioners and one by Mr. Vignoles. The meeting on Saturday was well attended. One of the contractors, Mr. Greenbank, was present, also the Commissioners' consulting engineer, Mr. R. P. Brereton, successor to Mr. Brunel. The land on nearly the whole of the Abbey side belongs to Lord Dynevor, who has promised very favourable terms. The largest proportion of the coal shipped from the Neath river is sent away from the wharves of the Dynevor Coal Company. The attitude he is assuming to the undertaking is, therefore, most significant. The other landowner is Lord Jersey, who is not so largely interested. The Harbour Commissioners are well capable of successfully carrying through such an undertaking. Mr. Rowland and Mr. Kempthorne, the commissioners' clerk, are entitled to the warmest congratulations of the inhabitants for what they have done in the matter.

## MERTHYR EXTENSION RAILWAY.

A large number of gentlemen connected with the railway, mining, and engineering interests assembled at the Pant, near Dowlais, on Tuesday, to witness and inspect the workings at the tunnel on the above railway by means of drilling machinery and compressed air, the machinery employed being the Ingersoll Rock Drills, worked on column bars, driven by compressed air. Two drills were working in each heading or face, the motive power being supplied to them in 2½ in. pipes from the air reservoir, which, with the compressor, engines, and boilers, is situated between the shafts and the open end of the tunnel on the Merthyr Railway. The party first entered the open end of the tunnel, and the visitors carefully and very minutely inspected the drills and the speed of the drilling, which seemed to one and all marvellous, considering the nature of the rock—a hard dark-grey limestone—the average progress being from 3 to 5 in. per minute. To the most practical members present it seemed as if perfection had been at length achieved in the simplicity and lightness of the machines. The automatic feed and extraordinary rapidity of drilling called forth the warmest admiration. After inspecting this portion of the works the party descended No. 3 shaft, where the tunnel is being taken out full size, and on again returning to surface were conducted by Mr. Mackay, the principal contractor for the work, to inspect other portions of the line.

At one o'clock the party were, by Mr. Kenrick and the Ingersoll Rock Drill Company, invited to partake of lunch, which assumed the form of a picnic, the weather being lovely, and in view of the

beautiful valley and rugged mountains, extending in the distance to Brecon and the Welsh Coast, a most enjoyable afternoon was spent. Among the gentlemen present were Messrs. C. F. Gooch, Great Western Railway, Cardiff; W. Menelaus, Dowlais Ironworks; Adams (Dobson, Brown, and Adams), Cardiff; W. R. Bath, Merthyr; H. M. Bradford, C.E., London and North-Western Railway, Swansea; A. Henshaw, Brecon; A. Roberts, C.E., Brecon; James Bell, C.E., Cardiff; Thomas Cross, Cardiff; George Martin, Dowlais; A. Sutherland, C.E., Merthyr; Taylor, Merthyr; John Gardner, London and North-Western Railway, Westminster; John Mackay; J. Mackay, jun.; and R. Jenkinson. After full justice had been done to the good things provided, Mr. Kenrick, as one of the representatives of the Ingersoll Drill Company, proposed the health of Mr. Mackay, and said he had great pleasure in seeing the gentlemen present, and that he felt much honoured by the high way in which all spoke of the drills were doing, &c. The Ingersoll Drill is proving itself the best drill of its class, doing much more work for the same power at considerably less cost for repairs than any other drill. Mr. Kenrick has used these drills in America for some years past, and on his return to this country he availed himself of them for working in his contracts, as his experience tells him they are the only drills that can be relied on for satisfactory work.

## REPORT FROM THE NORTH OF ENGLAND.

Oct. 18.—Again we have to report a week of dulness and despondency, unrelieved by a single symptom that could by any effort of ingenuity be made to appear as the harbinger of better times. The usual weekly iron market, held at Middlesbrough on Tuesday, was very flat, and prices were even a trifle lower than they were the week before, No. 3 being quoted at 40s., and No. 4 forge at 39s. net, f.o.b. in Tees. There is a fair quantity of iron going into consumption, but the stocks in warrant stores are rapidly augmenting at the same time, and it is to be feared that those who, a few weeks ago bought iron for the purpose of holding it against an anticipated rise in prices, will be grievously disappointed. There is less sign of a revival than there was a month ago, and the limited demand now current for iron on account of the export trade augurs very ill indeed for the winter prospects.

It is rumoured to-day that Messrs. Jones, Dunning, and Co., of the Normanby Ironworks, who have been doing nothing for some time, intend to blow in three furnaces very shortly. There is no likelihood of any additional furnaces being blown out in the meantime, although it is quite on the cards that if the Lackenby Ironworks with their four furnaces, and the South Durham Ironworks with their three furnaces, which are advertised to be sold next week, should fail to find purchasers, some additional furnaces will be added to the list of those now out of blast. In addition to these works, the Eston Grange Ironworks, near Redcar, and the North Yorkshire Ironworks, near Stockton, are to be brought under the hammer within the next few days.

The new steelworks of Bulcock, Vaughan, and Co., at Eston, have this week been got into working trim, and the first rails have been rolled under the most promising auspices. All the machinery was found to be in excellent order, and worked without a hitch. The three blast furnaces already built, which are to be employed in making hematite iron, are now producing upwards of 400 tons each per week, being considerably more than the quantity they produced when working Cleveland iron, as they did from their completion until within a few days ago. The company have already stored in bunkers, or in heaps, a stock of over 50,000 tons of hematite—partly from Campanil, in Spain, and partly from Cumberland, the calcareous ores of the one district making an excellent mixture with the silicious ores of the other. The works at Eston are estimated to produce over 1000 tons of steel rails per week, but they will double the production when they have reached their ultimate capacity. Orders have already been received for sufficient to keep the works fully going until next year.

The Coal Trade is in very bad form. Everybody is complaining that things are getting worse instead of better, and it is too apparent that such is the fact. The quantity of coal sent out of South Durham is gradually diminishing, and is proved by the reduced receipts for mineral traffic of the North-Eastern Railway Company. Both for export and manufacturing purposes there is a falling off, although the precise extent of the declension is not very easily gauged. Prices continue miserably poor. Coke is almost the only article that maintains its value. Best qualities are quoted at 11s. to 12s. at the ovens.

There is no change to note in the finished Iron Trade. Plate makers are not quite supplied with orders, and the strike on the Clyde has in some cases caused a good deal of disorganisation, but there is a prospect that this source of trouble and anxiety will very shortly be removed. The Consett Ironworks have been idle for some days during the past fortnight, but this circumstance, which applies to the mills only, is now overcome. Rail makers are doing next to nothing, only one or two firms having any work in hand.

## REPORT FROM DERBYSHIRE AND YORKSHIRE.

Oct. 18.—From the lead mining districts in the higher parts of the county, including the Peak, but little information of any importance has come to hand of late. Very few ventures have been entered into for a considerable time past, and investors show a great reluctance in speculating in the lead mines of Derbyshire. At times we hear of some good hauls being made, but taking these in connection with the official returns of the production of lead ore in the county it is evident that they are the very reverse of reliable. Most of the collieries are now doing a very fair trade, and there has been a considerable increase in the tonnage sent to the Metropolis from several of the leading places, including C.ay Cross, Tibshelf, Eckington, and Staveley. The London consumers, it may be said, are paying a higher price for their coal than they did in January last, so that a great advantage has been taken by the merchants, which has certainly not been shared in by the colliery owners. The former endeavour to make contracts in advance at the prices which rule when the demand is quiet, but when a change in the weather takes place, or the winter season approaches, prices are sent up, for which there is no reason whatever, for coal is plentiful and far in excess of the consumption. The only remedy for this unfair system of dealing is that so often pointed out—the doing away with the middlemen, and the producer and the consumer dealing with each other direct. Were this done colliery owners would be in a far better position than they now are, whilst the consumers would be able to purchase on far more reasonable terms. Steam coal is not so much inquired for, but a steady business is being done in gas nuts in the carrying out of contracts. There has been very little change of late in the Iron Trade, there being still a fair production of pig, the number of furnaces in blast being the same as for some time past. In manufactured iron a steady business has been done in most departments, although there is plenty of room for improvement at the mills and foundries.

Complaints are still pretty general in Sheffield as to the slackness of trade in several branches, although there are a few that are doing well. The Bessemer establishments are now going along very well on the Indian and other orders, so that most of them there will be plenty to do for some months to come, and in addition to the rails some of them are turning out a considerable quantity of forgings, including axles, tyres, and rods. In crucible steel there has been no material change, so that business is still but moderate. Some of the makers, however, are pushing forward steel wheels for colliery carriages and other purposes, so that the competition is increasing in that direction. For the finer qualities of table cutlery some of the makers are doing a steady business, but in the inferior descriptions of most classes of knives quietness still prevails. Advances from America continue favourable, whilst the making of several new lines of railway in Australia, for the purpose of developing the internal resources of that vast territory is finding a good deal of employment for our rail makers and others, whilst orders for implements and other steel goods are also coming rather freely to hand from the same colony. Armour-plates are being rather moderately turned out, and there is not much doing in steel barrels or ordnance. Some



of the foundries are favourably off for business, whilst others have as much as they can do to keep their hands fully going. The house coal trade has become more active, and during the past week an increased tonnage has been sent from several of the leading collieries in South Yorkshire to London. The merchants have raised the price to consumers another 1s. per ton, although there has been no increase at the collieries, so that the metropolitan dealers must now be making much larger profits than they have done during any previous part of the year. Steam coal is not in such brisk request as it has been, owing to declining exports.

The strike at the Dodworth Silkestone Colliery, near Barnsley, where the men have been out nearly six months, still continues. An arrangement was come to a few days since by the manager and a deputation consisting of the secretary of the Association and a number of the men, and it was expected work would be at once resumed. The bulk of the men, however, repudiated the agreement, and so all remain out.

At the Blacker Main Colliery, near Barnsley, where a large portion of the cupola fell in a few weeks since, the damage done has been repaired, and work has been resumed.

About 400 colliers employed in the Draft Pit, Thorncliffe, of Messrs. Newton, Chambers, and Co., near Sheffield, have struck, owing to their being required to use a new kind of benzoline lamp, which they declare to give an insufficient light, and against the use of which most of them are prejudiced.

At the Leeds Geological Association meeting, held on Monday, at the Yorkshire College, Leeds, Mr. J. R. Bower, of Leeds, M.O., was elected a member of the association. The President (Prof. A. H. Green, M.A., F.G.S.) presided, and gave an interesting account of the Geology of Arran. The north island consists of a large mass of intrusive granite and slates. A large portion of the south island and a belt stretching along the east coast consists of calciferous sandstones, with occasional patches of limestone of undoubted carboniferous age. The Professor described the volcanic appearance of the island, and discussed the origin of some fine grained crystalline granites and other more coarse and amorphous forms. The lecture was illustrated with diagrams and sections, and a fine series of rock specimens from the island, including granite, pitchstone, quartz-felsites, and volcanic breccias.

#### TRADE OF THE TYNE AND WEAR.

Oct. 17.—There is a little improvement in the demand for house coal, and prices are somewhat stiffer. Gas coal is also pretty good, and the same remark applies to the demand for coke, but the steam and manufacturing coal is so very bad that quite a panic has occurred, more especially in Northumberland, where the stoppage of collieries and the removal of workmen have had a most disastrous effect in certain districts. At Blyth, lately so prosperous and thriving, the depression is most severely felt in the shipping and all other trades. Only one or two pits at Broomhill, at the extreme north of the district, are fully employed, while some others are not exceeding half time. At many of the large ironworks and foundries on these rivers there is a great want of orders, and thus the consumption of furnace coal is seriously reduced, which has a bad effect on many of the Durham collieries. On the whole, however, the depression is not so severely felt in Durham as in Northumberland, as in the former county gas, house, and coking coal is produced in the majority of the collieries. The sudden collapse of the steam coal trade is, of course, a notable feature and a great misfortune, but as the shipping season to the Baltic, &c., is coming to an end, and the masters decline to work for stocks, this is the natural result. The North Sea Colliery and others have been stopped, and others are mentioned as likely to be stopped soon. At Choppington the men have adopted a change in the mode of working of the greatest importance; they have agreed to cart the dead small coals (and often shale) got in the holing or casing back to be left underground. This is a return to the old system practised many years after the opening out of the Northumberland and steam coal, about 1825. It is absolutely necessary to leave the coal, or rather rubbish, below, as it is of no service whatever to the coalowner. When this is done all that is necessary is to take the top coal down carefully, and then when the coals are piled over a screen they are fit for the market. The "Billy Fairplay" system has been tried to some extent, but it will, we believe, prove to be a failure here. No doubt it answers the purpose very well in Wales, but the seams of coal in this district are not exactly similar to those in Wales, there being considerable differences in the nature of the cleavage. Great expense has been incurred at Dudley and other places to get this system into operation. It has not, however, so far found favour either with the men or the masters, and it is very probable that it will ultimately be relinquished, and the old system adopted known as separation. There is, however, no reason why both systems should not go on together. There is another question now occupying the attention of the men and masters in the steam coal district—that is, the hours worked per day. The masters urge the men to work seven hours per day—that is, seven hours underground, and about six hours on the face of the coal. This question has an important bearing on the size, and consequently value, of the coal produced, as the hours named are barely sufficient to enable an able-bodied man to hole under the coal properly, and take the top coal down, nor a careful man, so as to produce this coal in a merchantable state. Notices have been sent to all the lodges in Northumberland asking them to vote on this question, and also to throw back the dust at those collieries where the "Billy Fairplay" system is in operation. The executive in their notices strongly urge the adoption of the proposal, and an opinion is gaining ground that the men will consent. The voting papers are expected to be returned to Newcastle by Saturday morning. The expected strike at Acomb Colliery has been happily averted, the men, acting under the advice of the Union officials, have agreed to go on with the work at the old rate of wages, and, looking at all the circumstances, this will generally be considered a very sensible decision.

**NORTHERN INSTITUTE OF MINING AND MECHANICAL ENGINEERS.**—The members of this institute have an excursion to-day (Thursday) to the Stonecroft, Greyside, and Settlingstones Lead Mines, and the Prudham Quarries, which is expected to be largely attended. These mines are situated near Fourstones, on the Newcastle and Carlisle Railway, 25 miles west of Newcastle. A short description of the geological features of the district may be of interest. The group of lead mines between Hylton Bridge and the line of the R. man Wall is situated (geologically speaking) in the upper portion of the Permian or carboniferous limestone series of Northumberland, the beds exposed lying between the Little Limestone above and the strata associated with the Great Whin Sill below. A walk from Fourstones station northwards to the R. man Wall on Limestone Edge exhibits the successive outcrops of the rocks in question admirably.

The Little Limestone coal (the same as that worked at Acomb Colliery) crops out at the railway station, and the dip of the beds being south to south east, and at a considerably greater angle than the slope of the country, every step towards Teppermoor takes one from higher to lower beds. We thus pass over the Great Limestone, in which are opened the large quarries at Fourstones and Prudham sandstone, also largely quarried; the Four Fathom Limestone, which is well seen in a small quarry in a corner of the Newbrough grounds just below the great quarries, and which here abounds in the curious fossil *Saccammina Carteri* Brady. Then come other conspicuous sandstones, and grits with limestones, until one of the latter is found lying immediately upon the great sheet of basalt which is so well known as the Great Whin Sill. The horizon occupied by the whin here is 400 ft. higher than that at which it stands at its next prominent outburst (well seen in the distance to the N.E. from Limestone Edge at Gunnerton Heath). In places the limestone capping the whin is seen to be separated from it by a thin bed of shale, and when this is the case the shale is seen very clearly to be burnt and baked by its proximity to the igneous rock. This, together with its change of horizon, even if unsupported by other facts, would be amply sufficient proof of the intrusive character of the Great Whin Sill. In the mines themselves, where the sheet of trap is faulted by the

veins in the same manner as the sedimentary sandstones and limestones, the deceptive interbedded appearance of the whin is that which is best shown. Roughly speaking, the veins of the district as a whole, may be said to run in a broad band having a north-east and south-west direction, and lying between the Prudham and Carr Edge hills on the east, and Grindon hills on the west. The individual directions and throws of the vein are, of course, various, and it is only of their complicated network collectively that the above general statement is true. Of the veins little here need be said, but attention may, perhaps, be called to the following points, wherein they differ from those of the Alston and Derwent districts—their throws, as faults are frequently great, although taken together they in the end compensate one another, their hues are sometimes to the upthrow (or, in other words, they are sometimes reversed faults) and they frequently are very rich in carbonate, and (less markedly) in sulphate of barytes. The spar filling up vein cavities is generally carbonate of lime, and very rarely fluor-spar. The great Fallowfield vein, which may be regarded as the advanced guard of the whole group, although it lies outside the limits mentioned, crosses the South Tyne in a line nearly, but not quite, parallel to that of the St. Oswalds basaltic dyke, a little below the Fourstones station. A great portion of the lead mining area, as above circumscribed, lies in a comparative hollow, which is more or less filled up with boulder clay. The re-assertment of this clay has given rise to detached patches of finer clay, suitable for tile making, &c., and which have been utilised in this manner at Fourstones, &c. A still newer deposit is that of ancient river gravels, which are beautifully seen on both sides of the South Tyne valley, rising in well shaped terraces to a height of 300 ft. or more. To the fossil hunter, the thick shale above the great limestone in the Fourstones Quarries, and the Four-Fathom Limestone in the small but rich Newbrough Quarry, are the chief attractions, whilst the mineralogist will find much to interest him in the beautiful specimens of witherite to be seen in the neighbourhood of the mines.—[A full account of the excursion will be given in next week's Journal.]

**THE ELECTRIC LAMP.**—Large consumers of light who have occasion to complain of their gas bills, and believe that the evil lies deeper than the registering apparatus of their meters, may be interested to learn that gas is not indispensable to the brilliant and economical illumination of their factories and workshops. For general illuminating purposes, especially in small areas, coal-gas undoubtedly offers great advantages in the facility with which it may be applied, and the safety and sealiness of the light it affords, but where large areas are in question and perfect and unbroken uniformity of light is not indispensable, gas is far surpassed not only in brilliancy but in economy by the electric lamp. This invention, which has long since taken root in America, is rapidly making its way on the Continent, and especially in France, where the manufacture of electric lighting apparatus is already an important industry. One serious objection which was formerly urged against the use of this concentrated light—namely, the density of the shadows cast on the reservoir of the illuminated objects—has been successfully met, we are told, by the employment of two lights in juxtaposition, so as to neutralise one another's shadows, and by the introduction, where needed, of diffusing glass, &c. The apparatus is now rapidly growing in favour both for in-door and out-door purposes; and in most of the larger workshops, factories, foundry yards, quays, dockyards, &c., of France it appears to have certainly superseded gas. On the score of economy the advantages of the electric lamp are certainly considerable, though the first cost of the apparatus will always prevent its adoption for small buildings, to which it is in some respects unsuited. In France the expense of the apparatus, including lamp, magnet-electric machine, wires, &c., is about 96l., but once erected, the cost of maintenance, including the combustible carbon points and all incidentals, does not exceed on the average 6l. per hour. Such, at least, is the experience in the Gramme Company's workshops, where these lamps have been in constant use for the last four years. Their principal workshop, which is 16 ft. in height, and 1468 square feet in superficial area, was formerly lit by 24 gas burners, but a single electric lamp now suffices to give a vastly better light, and at a much smaller cost. At the Du Commun works at Mulhouse, the foundry which has an area of nearly 16,000 square feet was formerly lit in a very imperfect manner by 250 gas burners. Perfect illumination is now supplied by four electric lamps attached to cross beams, at a height of 16 ft. from the floor, and worked by a single Gramme machine. The first cost of the apparatus here was 400l., or about the same as that of the 250 gas burners which it replaced, and the light afforded by the four lamps is fully equal to that of 400 burners. As a general rule, we are told one lamp will illuminate sufficiently an area of 5120 square feet in a machine shop, half that area in a printing or weaving establishment, and four times that area on a quay, ship-yard, or other locality where fine work is not carried on. The use of the light, however, is still attended with one disadvantage. Each lamp burns ordinarily from three and a half to four hours, when new carbons must be inserted. The operation requires only a few seconds; but it, nevertheless, involves a break in the lighting of the room, and a consequent interruption of work, unless a second lamp be in use. The electric light, it will be seen, is better adapted for the illumination of ironworks, railway stations, dockyards, mines, and large rooms than for average factories or private premises.

**RAILWAY WAGONS.**—In order to facilitate the use of the same wagons at one time for the conveyance of goods and at another for the conveyance of cattle, Mr. J. JOHNSTONE, of Dunmanway, Cork, proposes to provide each of such wagons with movable flooring battens; these battens may be made of oak of the usual dimensions, framed together by iron plates, or of other suitable material. These frames are hinged to the bottom or lower part of the wagon, so as to be readily laid on to the flooring of the wagon when the wagon is intended for the time to convey cattle, and when the wagon is for the time to be used for the conveyance of goods or merchandise these frames are turned up against the opposite ends or other parts of the wagon. These frames of battens may be in two parts, meeting together when folded down on the wagon floor, and held by a simple screw and staple, or bolt, or they may be formed in other number of parts. By these means, amongst other advantages, the same wagons may be used for the conveyance of either cattle or goods at a very short notice. Increased facility is also afforded for the cleansing of the floors of the wagons, as well as for the repairs of broken bottom boards.

#### FOREIGN MINES.

**PROVIDENTIA AND NEW ROSARIO.**—M. V. Cummins, Sept. 14: With respect to the mines in San Diego I have no change to report in the actual appearance of the lode, since precisely the same class ores have been obtained as we have now been having for some time past; but at the same time I am glad to state that the ore is steadily lengthening southward. We are carrying the same two stops referred in my last letter, and one of them is now within about 2 varas of the north end of the shaft, and the other about 4 varas (about 11 ft.), the ore of the west of the shaft, and although it may be too soon to form a reliable opinion, we believe that the ore in these stops will hold back south of the shaft as far as under the San Pedro workings. In the level north of the mine the ground has continued very favourable for driving, and the men have driven 14 varas (about 38 ft.) since the date of my last report. The end is now 53 varas (about 148 ft.) north of the shaft, and the level is consequently of the same length as that of San Guillermo. As the board are aware, this level has been driven on an acute angled junction formed by an eastern underlayer with a western, and in my last letter I expressed it as my opinion that the junction might be expected to hold for a distance of about 15 or 20 varas (41 to 55 ft.).

At or about 18 varas the eastern wall of the western underlayer came out from the east, and appeared as if it were going to cross the other lode, but almost immediately after we intersected the narrow Encarnacion vein, which held both lodes to the west in the same manner that it did the 58 vara level of San Guillermo. The lodes were not heaved very far, and as the ground was favourable for driving we quickly regained our position on them. Both lodes appear now to be taking their two respective courses, and it is probable that they will separate within 5 or 6 varas (from 13 to 16 ft.). The eastern underlayer appears to be a fine large lode, and will, I think, be found very productive when separated from the influences of the other lode. The good ore in the lode is not yet sufficiently plentiful to enable me to say that we have a payable end, but a few good stones can be picked out from what is broken. One stone that was sent to Mr. Parres this morning assayed 28 mos. 80 ct. (about 28 grains per ton). The total extraction since the date of my last letter amounts to 145 cargas (about 21 tons), worth about 9 mos. (96. per ton).—Mileada: Mr. Ivey has obtained up to date from the barrels

420 lbs. of pella, which should yield about 130 mos. of silver (about 20l.). The now 110 cargas (18 tons) of white ore in the patio towards the formation of other tortas.  
(For remainder of Foreign Mines, see to-day's Supplement.)

**WANTED, TWENTY TO THIRTY CAMBRIAN, TEN LBS. HILLS, TWENTY ROKHOPE, TWENTY TO THIRTY PANDORA, AND TWENTY NEW ZEALAND KAPANGA.**  
Address, with lowest price, to "Veritas," Post Office, Lancaster.

**WANTED, by a person (31) of practical experience in Mining and General Machinery, a SITUATION as MANAGER or other where his knowledge of Spanish would be useful.**  
Address, "X," 882, care of Henry Greenwood, Advertising Agent, Liverpool.

**WANTED, a HORIZONTAL ENGINE, about 26 inch cylinder from 4 to 5 ft. stroke, with back motion, SUITABLE FOR PUMPING.**  
Apply, stating price and particulars, to "W. B.," Oakthorpe Colliery, near Alfreton, Derbyshire.

**WANTED, for LEAD MINES IN SPAIN, an UNDERGROUND CAPTAIN. A knowledge of the language preferred.**  
Apply to "Director de Minas de Villagutierrez," Almodovar del Campo, vicia de Ciudad-Real, Spain.

**THE OWNERS of a SMALL PROMISING NEW COLLIERY in NORTH WALES wish to DISPOSE of HALF THEIR SHARE in complete improvements. A shaft has just been sunk to an excellent seam of coal and Fire-clay.**  
For particulars, apply to JOHN PARRY, Glyn Cottage, Mostyn, near Holyhead.

**A METALLURGIST, having thorough scientific qualifications and considerable practical experience in the Management of Silver Mines and Smelting Works, DESIRES an ENGAGEMENT.** No objection to abroad.  
Address, "Beta," MINING JOURNAL Office, 26, Fleet-street, E.C.

**TO CAPITALISTS, AND BROKERS.**  
**A SYNDICATE is in COURSE of FORMATION for the purpose of ERECTING WORKS for the TREATMENT of ORES, and the ELIMINATION of the METALS.**  
Those in a position to assist in raising the necessary capital may hear of the thing to their advantage on addressing "Smelter," care of MINING JOURNAL Office, 26, Fleet-street, for full particulars.

**WHEAL NEWTON IS PAYING 80 PER CENT. PER ANNUM. HOLMBUSH "80"**

**SHARES in the ABOVE, and in all other DIVIDEND MINES, may be SOLD or BOUGHT through EMERY and Co. (Limited), Palmerston Buildings, Bishopgate-street, London, E.C.**

**UNITED MEXICAN MINING COMPANY (LIMITED).**  
Notice is hereby given, that the ORDINARY HALF-YEARLY GENERAL MEETING of proprietors will be HELD at the office of this company on WEDNESDAY, the 7th day of November next, at One o'clock precisely. The Transfer-books will be closed on the afternoon of the 27th instant, and opened on the day succeeding the meeting.  
By order of the Board, W. M. BROWSE, Secretary.  
Office, No. 3, Great Winchester-street Buildings, London, 18th October, 1877.

**THE FRONTINO AND BOLIVIA (SOUTH AMERICAN) MINING COMPANY (LIMITED).**  
Notice is hereby given, that the next ANNUAL MEETING of the Shareholders of this company will be HELD at the City Terminus Hotel, Cannon street, City of London, on FRIDAY, the 2nd day of November, 1877, at Two o'clock for the following purposes:—  
To receive the report of the directors and the audited statement of accounts of the company for the two half-years ending the 31st December, 1876.  
To elect directors; to elect an auditor; and for other business.  
By order of the Board, J. JAMESON TAYLOR, Secretary.  
184, Gresham House, Old Broad street, London, E.C., 18th October, 1877.

**THE MELLANEAR COPPER MINE COMPANY (LIMITED).**  
Notice is hereby given, that the ADJOURNED ORDINARY GENERAL MEETING will be HELD at this office, on THURSDAY, the 25th day of October, at half past Two o'clock in the afternoon.  
By order of the Board, W. G. WILLIAMS, Secretary.  
6, Queen-street place, London, E.C., 25th October, 1877.

#### THE CARON LEAD MINING COMPANY, LIMITED.

Capital £20,000, in 10,000 Shares of £2 each.  
2000 Shares are held in reserve, and will not be issued without the sanction of a General Meeting of Shareholders.

The WHOLE of the FIRST ISSUE of 8000 SHARES has been APPLIED FOR AND ALLOTTED, and the WORKING of the MINE upon an EXTENSIVE SCALE has been RESUMED.

This mine is situated in the parish of Caron, in Cardiganshire, and a short distance south of the famous Lisburne and Grogan Lead Mines, and contains several lodes parallel thereto, and of similarity in many respects.

The formation of the main lode corresponds entirely with composition of the richest lodes in the Lisburne and Grogan district, and its geological features are similar to those of the best-paying mines in that part of Wales.

In order to open out and prove the mine extensive levels have been driven and a shaft sunk, and much valuable ore ground already been discovered. The lode is steadily gaining in production as greater depth is attained.

The mine is so far developed that regular sales of ore can be commenced as soon as the necessary alterations and additional machinery have been completed.

The company is fully registered under Companies Acts, and person can be liable for more than £2 per share.

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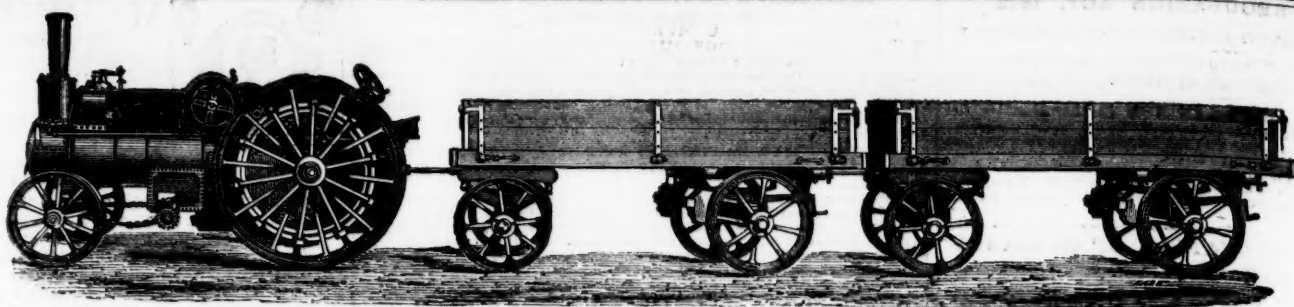
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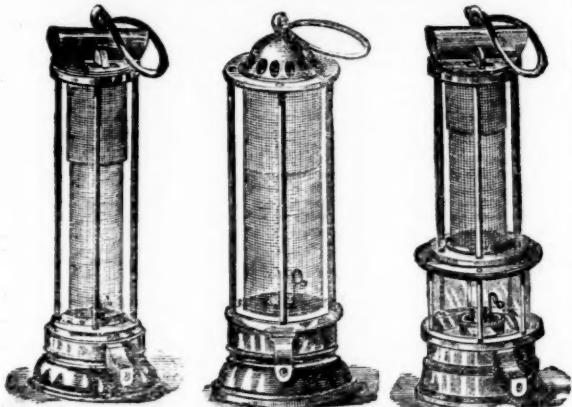
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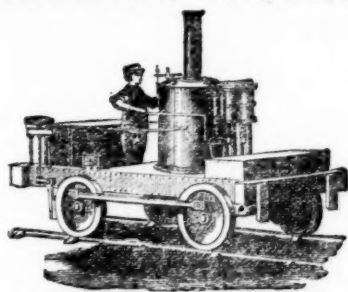
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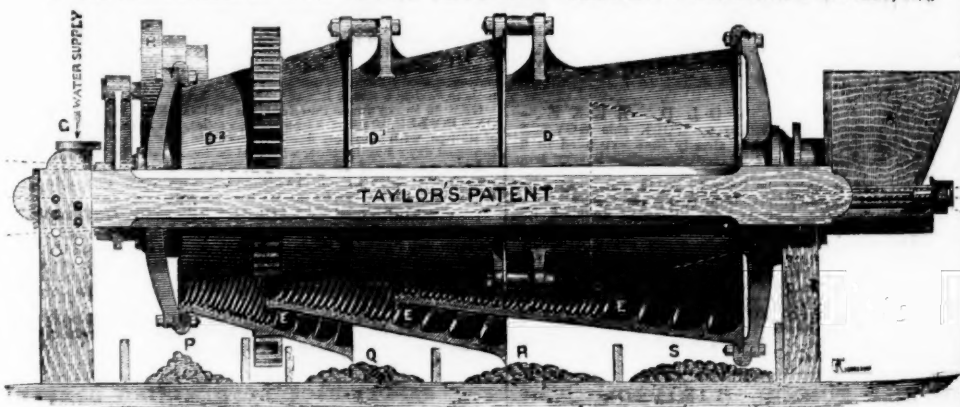
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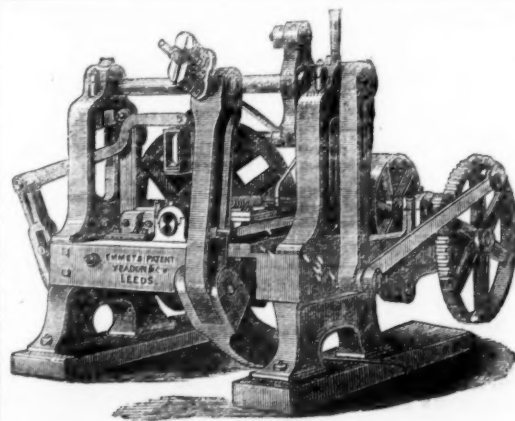
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10	Tharvis Sulphur and Copper Co. ....	10	0.00
Stk.	Union Pacific Land Grant, 1st Mort. .	100	0.00
Stk.	Union Pacific Railway, 1st Mort. ....	100	0.00

\* Limited Liability Companies; 1/4 voted on the Stock Exchange;  
? have paid dividends.

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